AEP Model E Model UK Model Canadian Model US Model

SPECIFICATIONS

Turntable

Platter Motor

Speed

32 cm (125/e in.), aluminum-alloy diecast

Linear torque BSL (brushless and slotless)

motor

Drive system

Direct drive

Control system

Quartz lock control, magnedisc servo

control system 331/3 rpm, 45 rpm

Starting characteristics Comes to nominal speed within a

half revolution (331/3 rpm)

Wow and flutter

0.015% (WRMS) * 0.025% (WRMS)

±0.03% (DIN)

Signal-to-noise ratio 78 dB (DIN-B)

Load characteristics 0% up to 150 g stylus force (at lead-in

Speed deviation

Automatic system

groove of a record) Within 0.003%

Lead-in, return, reject, repeat, record size selection, zero balance

Tonearm

Electronic tonearm, linear tracking

Type Pivot-to-stylus length 180 mm (71/8 in.) Overall arm length 246 mm (93/4 in.)

Tracking error

±0.05°

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

Stylus force adjustment range 0.5 - 3.0 g (electronic adjustment)

Cartridge shell weight 7.2 g

Cartridge weight range (including a cartridge shell)

16 - 23 g (with thin extra weight) 22 - 29 g (with thick extra weight)

STEREO TURNTABLE SYSTEM

- Continued on next page. -

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET UNE MARQUE A SUR LES DIAGRAMMES SCHÉ-MATIQUES, LES VUES EXPLOSÉES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ NE REMPLACER CES FONCTIONNEMENT. COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.





General

Power requirements AEP model: 220 V ac, 50/60 Hz UK model: 240 V ac, 50/60 Hz

E model: 110-120 V or 220-240 V ac

adjustable, 50/60 Hz

US, Canadian model: 120 V ac, 60 Hz

Power consumption Dimensions

45 W

Approx. $440 \times 120 \times 445 (w/h/d)$ (17 3/8 x 4 3/4 x 17 5/8 in.)

including projecting parts and controls

Weight

Approx. 11.6 kg (25 lbs 10 a), net

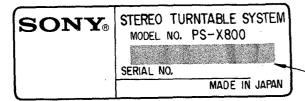
Approx. 13.0 kg (28 lbs 10 o), in shipping

carton

* This new measuring method concerns only the turntable seembly, including the platter. It excludes wow and flutter caused by the tonear, the cartridge, or the record. Measured by obtaining signal from magnetic backup head.

MODEL IDENTIFICATION

- Specification Label -



US, Canadian model: AC 120 V 60 Hz 45W

AEP model:

AC 220 V ~50/60 Hz 45W

UK model:

AC 240 V ~50/60 Hz 45W

E model:

AC 110 - 120, 220 - 240 V \sim 50/60 Hz 45W

Handling Precautions for MOS ICs

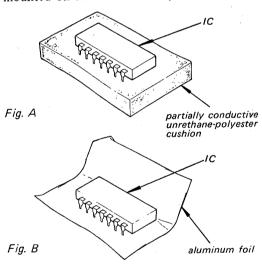
Generally, the insulation resistance of the oxide layer in MOS IC structures is very high, and the oxide layer is very thin. Because of this, it is possible that the static voltages usually present on clothes and the human body will be enough to generate a potential difference across the insulator, high enough to cause a breakdown of the insulating layer.

The following precautions should be taken while handling these ICs.

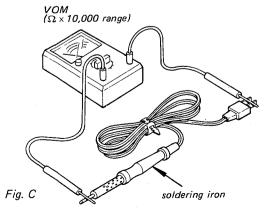
(Particular care should be taken under conditions of low humidity.)

Precautions in Replacing MOS ICs

- Store new ICs by inserting them into a urethanepolyester cushion (which is somewhat conductive), or wrapping it in aluminum foil, so that all the pins are at the same potential.
 - (The ICs should be stored in that manner until mounted on the circuit board.)



2. Check the soldering iron for possible power-line leakage current. Make sure that there is no leakage path by connecting an ohmmeter to the tip of the soldering iron and the plug as shown in Fig. C. If there is a leakage path, use some other soldering iron.



- 3. Equalize any potential difference between the clothes, the tools in use, the work bench, the set being worked on, and the packaged IC by touching them all in succession with the hands or a conductive wire or tool.
- 4. The following are effective methods for handling ICs that remove the potential difference across the oxide layer.
 - Use a paper clip modified by soldering in a wire braid insert.

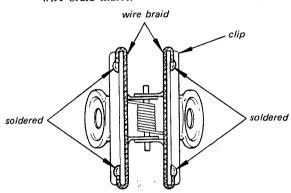
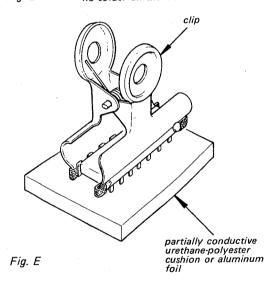
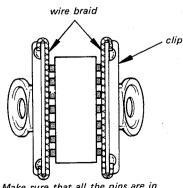


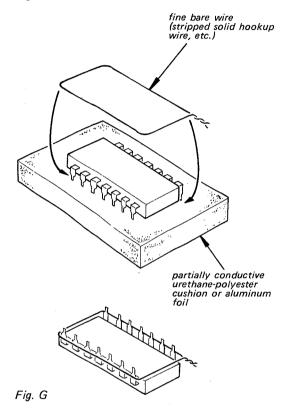
Fig. D Make sure that there is no solder on the inside.



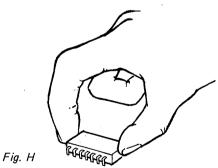


Make sure that all the pins are in contact with the wire braid (all the pins will then be at the same potential.).

• Take a short length of fine bare wire and wind it around the IC so that it shorts all the pins of the IC, while it is still in the urethane-polyester cushion or aluminum foil. This ensures that all the pins are at the same potential.



 When it is necessary to handle the IC with the fingers, do not touch any pin, and hold the IC at the ends of its plastic-package case as shown in Fig. H.



Method of Mounting

Insert the IC while holding it with the modified clip, and solder all the pins with the clip still shorting the pins. (Similarly, solder all the pins while the bare shorting wire is still wound around them.). Remove the clip or the bare shorting wire only after all the pins have been soldered.

Precaution while Checking C-MOS ICs

The C-MOS ICs (Complementary MOS) are MOS ICs that have their output sections made up of N-channel and P-channel push-pull stages to increase their speed of operation. If the output terminal of these ICs comes into contact with B+ or B- voltage, then the FET which is ON at that time will either become shorted or open.

This is valid for all the output sections that are connected together by the interconnections. Even the circuits that are physically separated (and not on the same board) can be destroyed simultaneously.

Example:

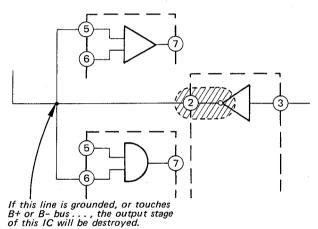
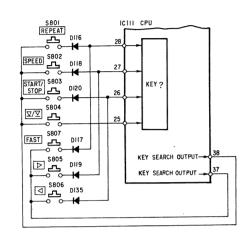
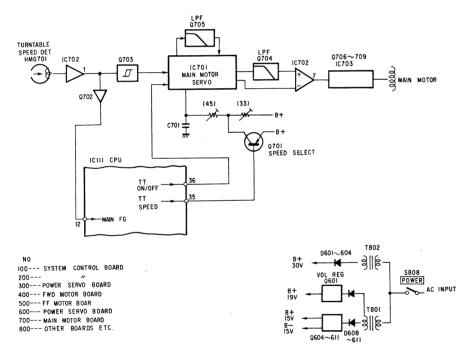
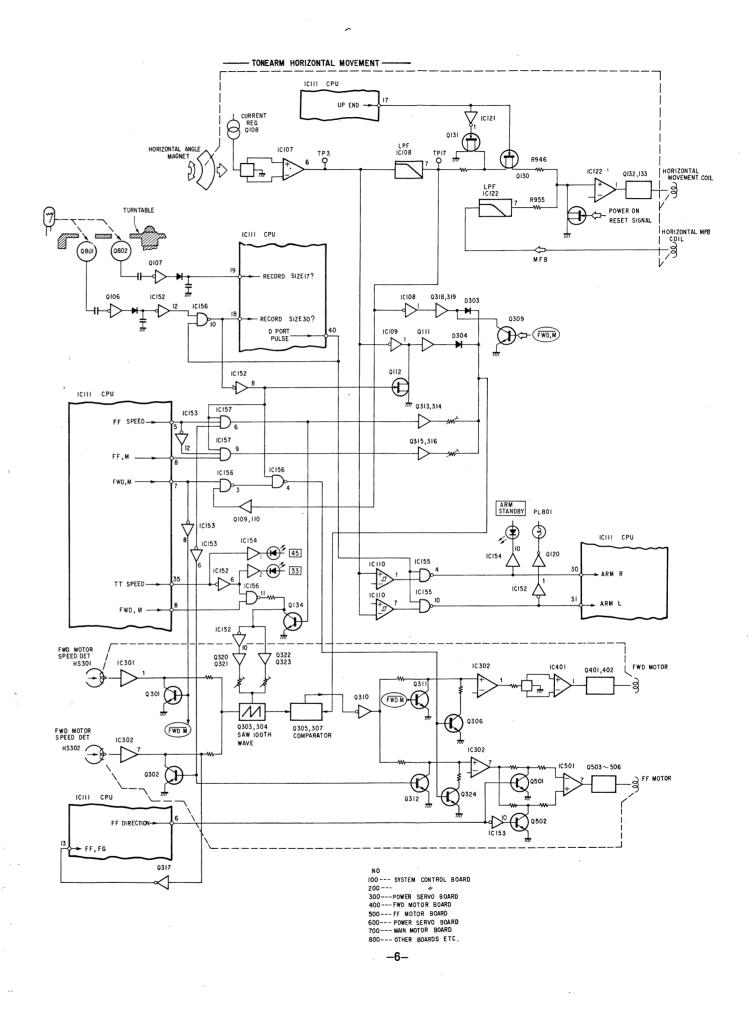


Fig. 1

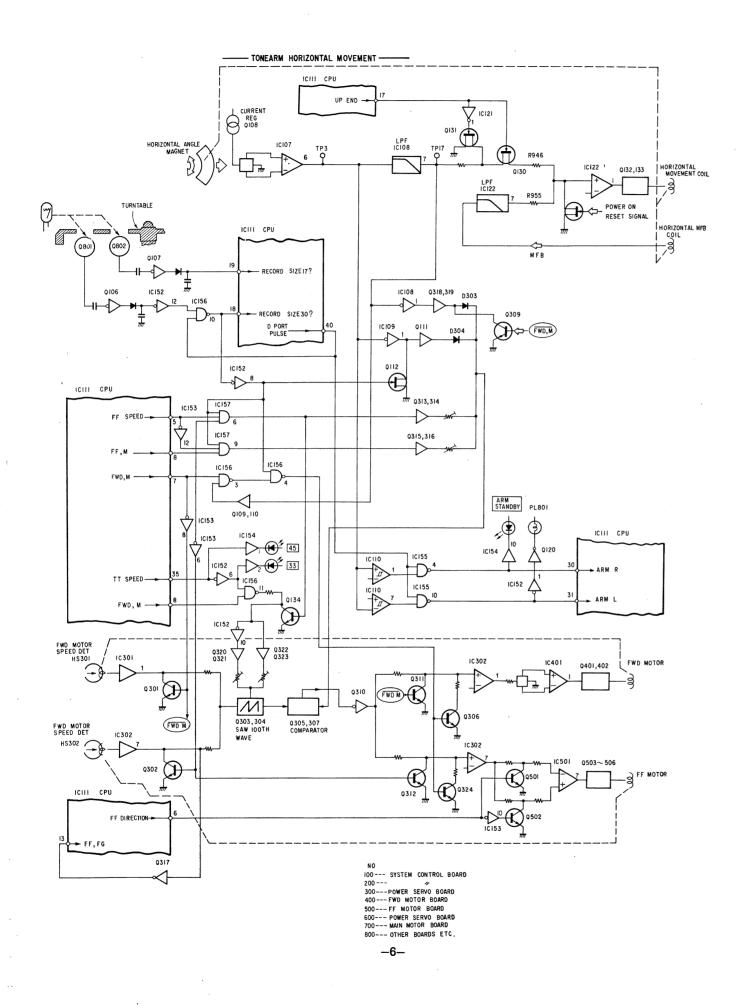
1-1. BLOCK DIAGRAM

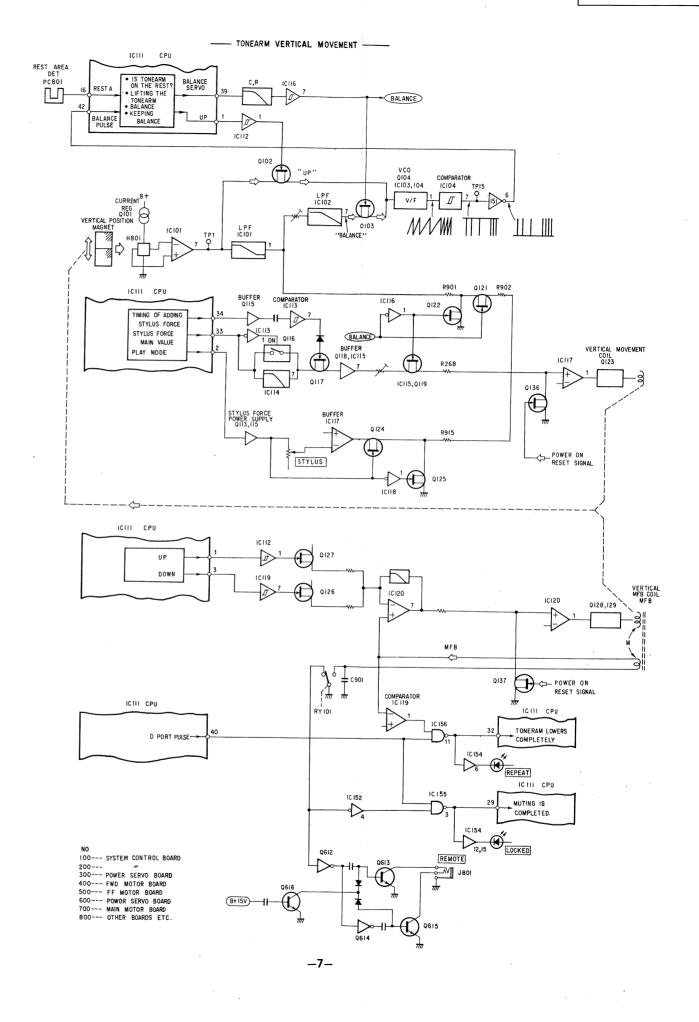






-X800





1-2. OUTLINE

RECORD PLAYING—Auto play

Record Transparent records cannot be played with this automatic playing procedure. Use the 45-rpm adaptor for the 45-rpm record. ARM STANDBY lamp

- 1 Remove the stylus cover and depress the POWER switch (ON).
 2 Press the SPEED selector to play a 45-rpm record. (Press this again for a 33¹/₃ rpm record.)
- 3 Depress the lever and release the cramp of the arm rest. The ARM STANDBY lamp is turned off when the tonearm balance adjustment is finished.



4 Press the START/STOP button and the record playing will begin.

When the tonearm reaches the end of the record, the turntable will stop and the tonearm will automatically return to the arm rest. Secure the tonearm to the arm rest and turn the POWER switch off.

- Tonearm auto-balance adjustment -

It is critically important for good sound reproduction that the stylus traces the record groove accurately and with the proper stylus force. To do this, the tonearm must first be balanced so that the proper stylus force can be applied. The Sony PS-X800 turntable automatically adjusts the tonearm balance electronically when the power is turned on or the START/STOP button is pressed with the tonearm secured to the arm rest. And every time the record playing is finished, the tonearm balance is automatically adjusted again.

The ARM STANDBY lamp illuminates when tonearm balance is being adjusted.

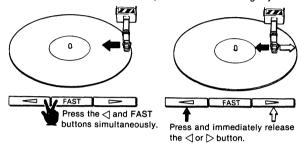
When the cartridge shell (or cartridge) is replaced, secure the tonearm to the arm rest and turn the POWER switch off. To adjust the balance of the new cartridge shell (or cartridge), remove the stylus cover and turn the POWER switch on. When the ARM STANDBY lamp turns off, the adjustment is complete.

TO BEGIN RECORD PLAY AT A PARTICULAR POINT

- Remove the stylus cover and depress the POWER switch (ON).
- ❷ Press the SPEED selector to play a 45-rpm record. (Press the selector again for a 33⁴/₃ rpm record.)
- Release the arm rest cramp.

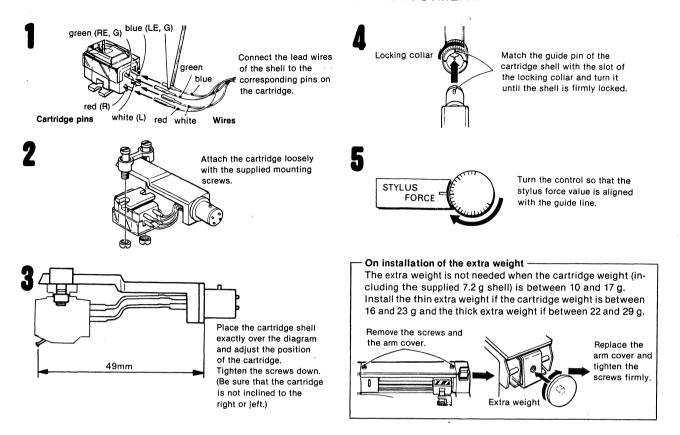
The ARM STANDBY lamp is turned off when the tonearm balance adjustement is finished.

9 Move the tonearm over the record, pressing the \triangleleft button and the FAST button. For fine adjustments, press and immediately release the \triangleleft button or the \triangleright button or push the tonearm slightly.



6 Press the START/STOP button, and the record playing will begin.

CARTRIDGE INSTALLATION AND STYLUS FORCE ADJUSTMENT



TROU

The follo problems blem pers

TROUBL

The tone on the re the arm r

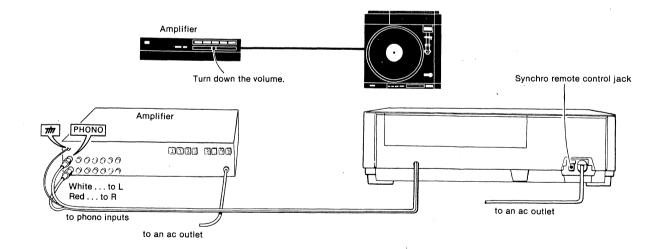
The ARM does not

The tone on the porecords.

Auto retuat the en

Impaired

CONNECTION TO AN AMPLIFIER



No audio

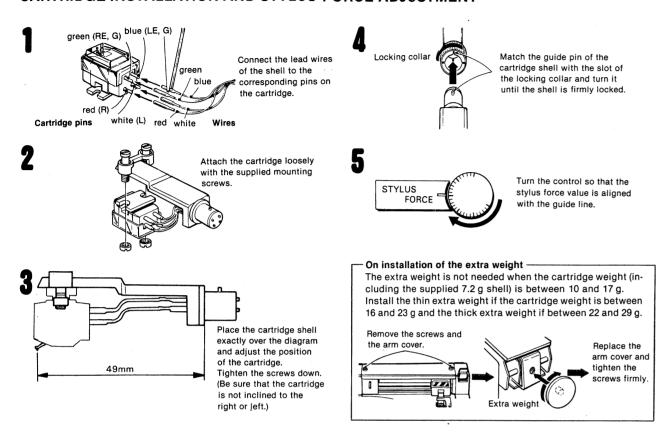
Steady Ic sound

Groove s skating; ing.

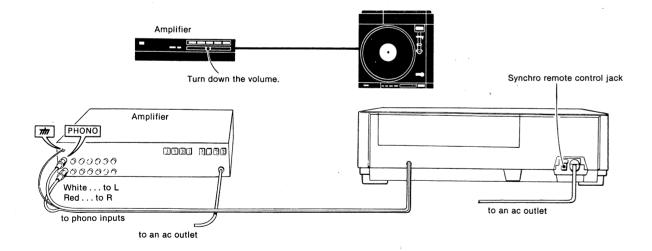
Loud rum

* This is c speakers a shelves, th the stylus.

CARTRIDGE INSTALLATION AND STYLUS FORCE ADJUSTMENT



CONNECTION TO AN AMPLIFIER



TROUBLE CHECKS

The following trouble checks will help you correct most common problems encountered with a turntable system. Should any problem persist after you have made these checks, consult your nearest

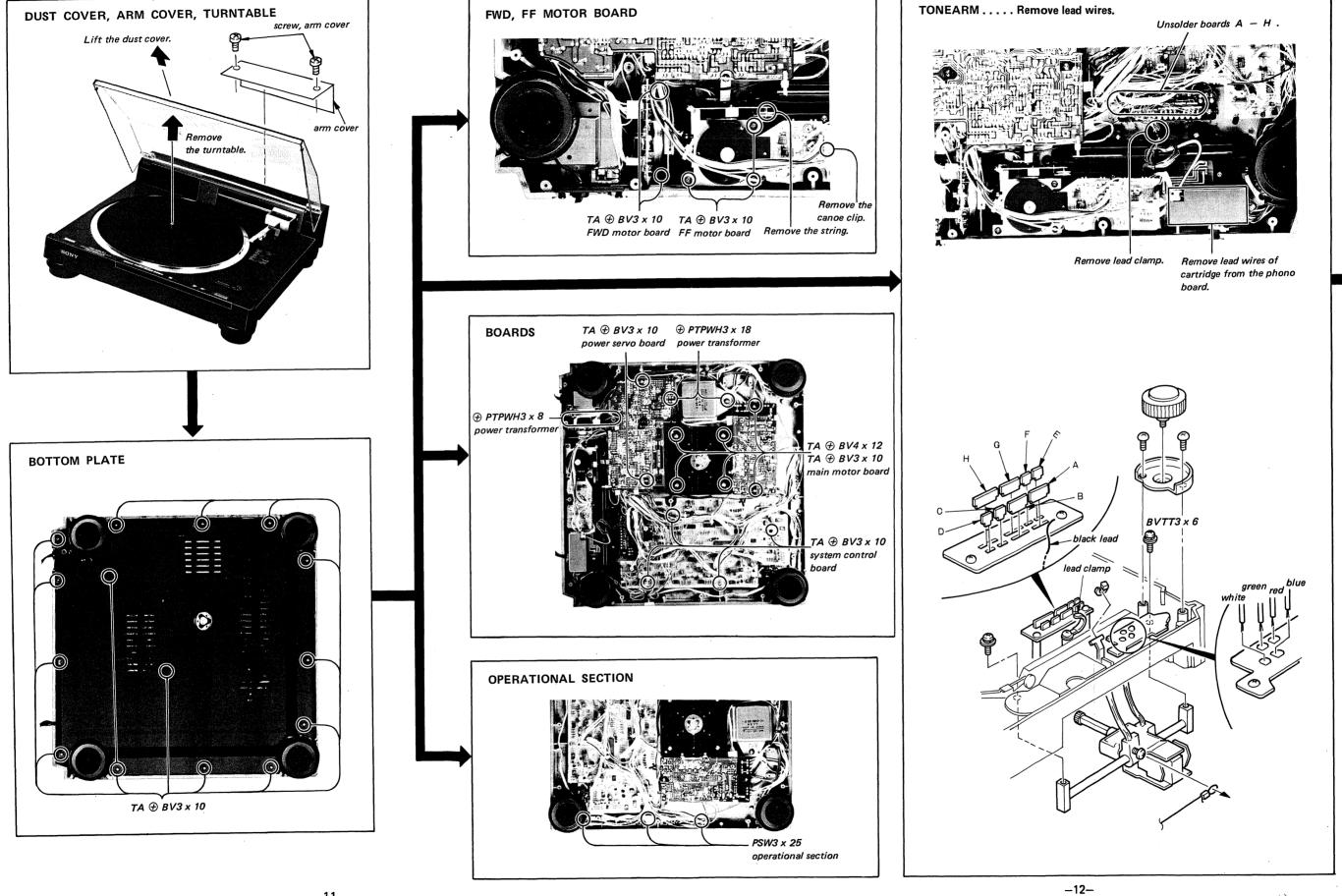
Sony service facility.

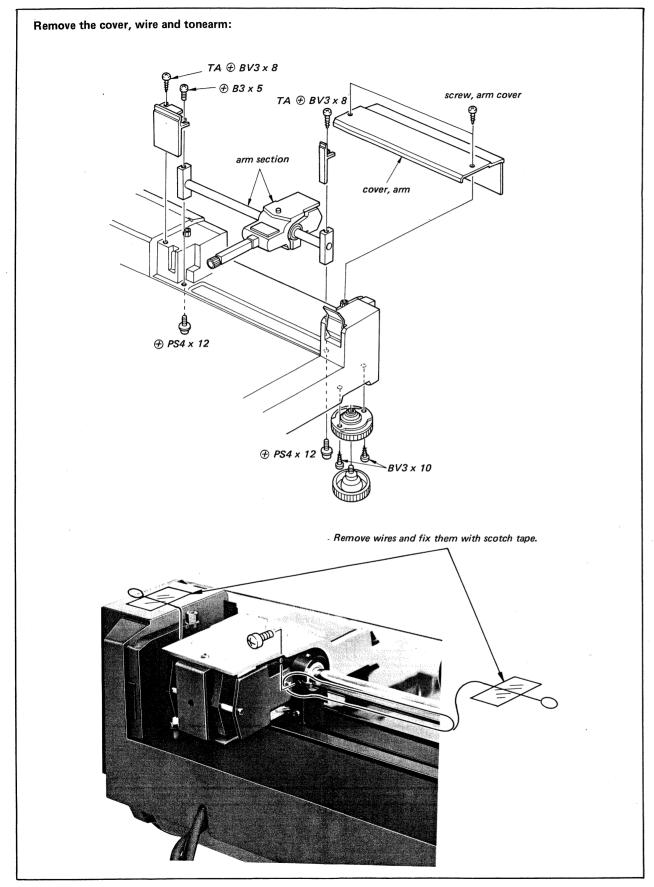
Before proceeding with these trouble checks, first refer to the connections on page 9 and the operating procedures on page 8.

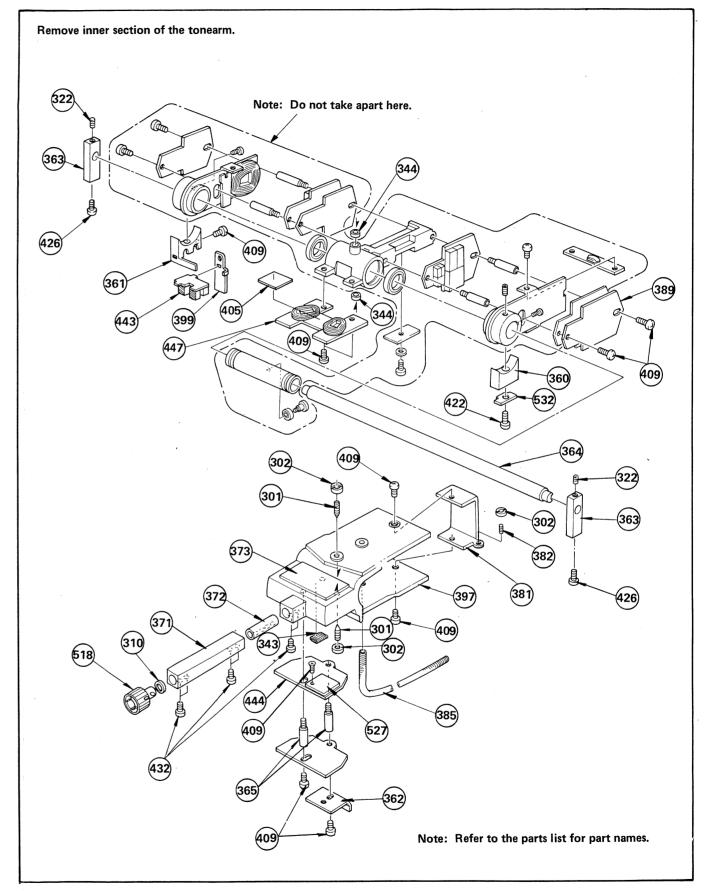
TROUBLES	CAUSES	WHAT TO DO
The tonearm does not lower on the record but returns to the arm rest.	Transparent record Warped record	Play the record manually.
The ARM STANDBY lamp does not go out.	The cartridge and the cartridge shell are too heavy (or too light.)	Check the cartridge (including the cartridge shell) weight.
	The tonearm is secured to the arm rest.	Release the arm rest cramp.
The tonearm always lowers on the point for 30 cm records.	A rubber mat other than the one supplied being used.	——— Use the supplied rubber mat.
	Incorrect placement of the supplied rubber mat	——— Align the holes in the rubber mat with the holes of the platter.
Auto return does not operate at the end of play.	 A record with shallow return grooves being played by a cartridge with low tracking force 	———— Apply more tracking-force.
Impaired tone quality	Improper tracking-force	Apply proper tracking-force (See page 9.)
	Dusty stylus	——— Clean the stylus with a soft brush from back to front.
	Worn stylus	The stylus life is approx. 400 hours. Replace with a new stylus.
No audio from one channel	Loose connection of phono cord	——— Connect the cord firmly.
	Loose attachment of the car- tridge shell to the tonearm	Fix the shell to the tonearm firmly.
	Dirty cartridge shell terminals.	Clean the terminals with a soft dry cloth.
Steady low-pitched humming sound	 Ground wire is not connected to the amplifier. 	———— Connect the ground wire to the amplifier.
Groove skipping : topogrm	Improper tracking force	Apply proper tracking-force. (See page 9.)
Groove skipping; tonearm skating; tonearm not advancing.	Turntable not level	Place the turntable on a level surface.
	Defective record	
Loud rumble or low- frequency howl*	The turntable is subjected to external vibration.	Place the turntable on a solid surface free from external vibration.
	The turntable is placed too near the speaker.	Locate the turntable as far away from the speaker

^{*} This is called "acoustic feedback" and is caused when vibrations from the speakers are transmitted through the air or via solid objects (such as the shelves, the cabinet, the floor, etc.) to the turntable, where it is picked up by the stylus, amplified and reproduced through the speakers once again.

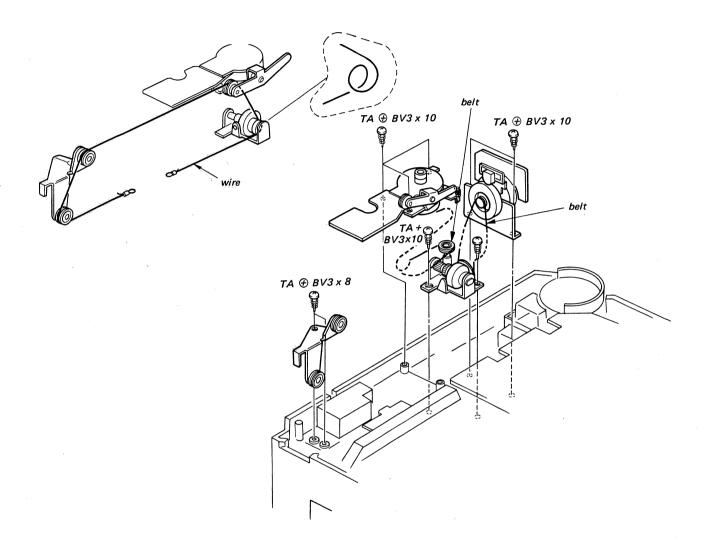
SECTION 2 **DISASSEMBLY**







HOW TO STRING THE WIRE



SECTION 3 ADJUSTMENTS

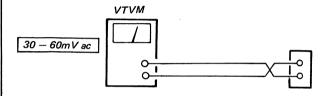
Output Level Adjustment for Speed Detecting Head of Main Motor

Setting:

POWER Switch: ON

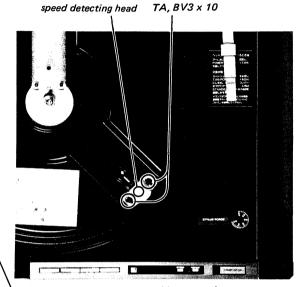
SPEED Selector: 33 1/3 rpm

1. Rotate the turntable and adjust the position of the head by loosening the screw so that the voltage at the output terminal of the head is between $30-60 \mathrm{mV}$ ac.

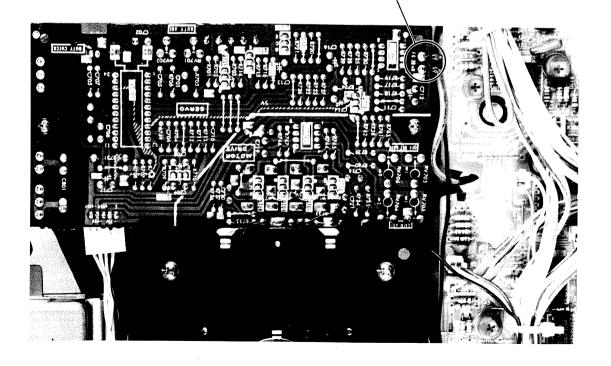


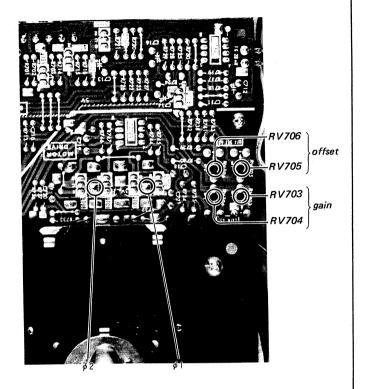
2. Make sure that the head does not touch the turntable.

Note: The clearance between the magnet coated rim and the speed detecting head should be more than 0.3mm to avoid wow and flutter.



- with the turntable removed -





Main Motor Gain/Offset Adjustment

Setting:

Mode: STOP

Supply voltage at IC702 5 so that the voltage at IC702 7 is +2V.

(Gain Adjustment)

1. Turn the POWER switch on.

10E2

10E2

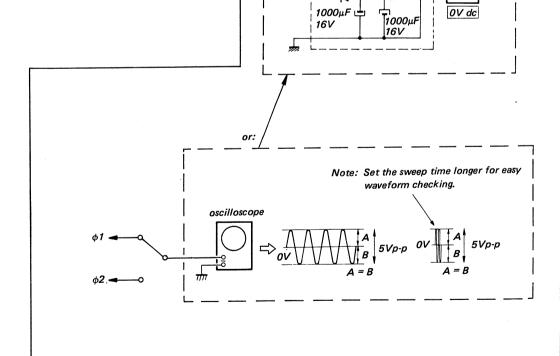
2. Adjust RV703, 704 so that the voltage at each emitter of Q706 (ϕ 1) Q709 (ϕ) is 5Vp-p.

(Offset Adjustment)

3. Adjust RV705, 706 so that the waveform at each emitter of Q706 (φ1) Q709 (φ2) is as shown below (or reading on the VTVM becomes 0V.)

10 $k\Omega$

10 $k\Omega$



Main Motor Adjustment

Setting:

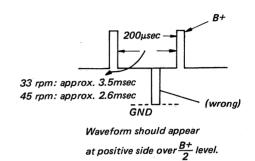
POWER switch: ON

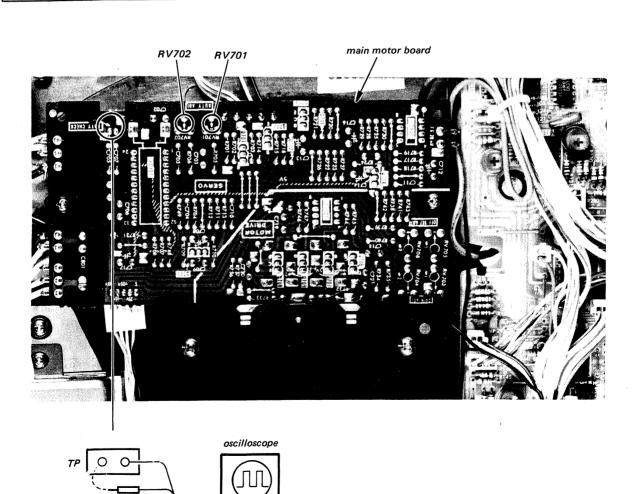
1. Speed Selector: 33 1/3 rpm

2. Adjust RV702 for specified waveform.

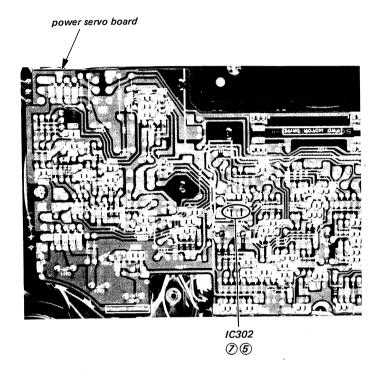
3. SPEED Selector: 45 rpm

4. Adjust RV701 for specified waveform.



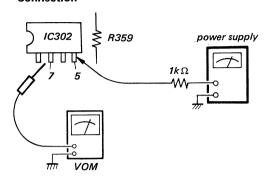


FF Motor Adjustment



(Gain Adjustment)

- Connection -

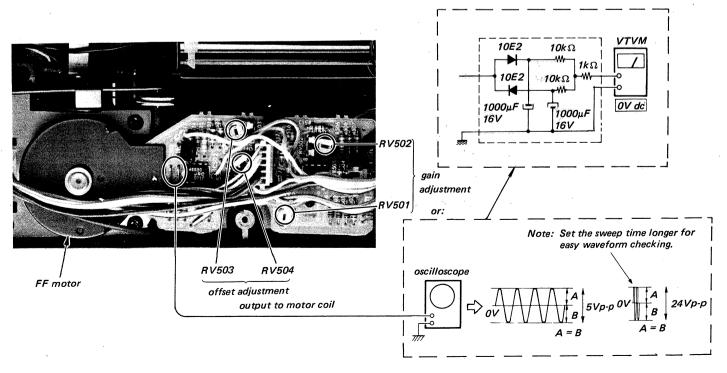


Procedure:

- 1. Turn POWER switch on.
- 2. Supply voltage at IC302 (5) of the power servo board so that the voltage at terminal (7) is +10V.
- 3. Adjust RV501, 502 so that the output to the motor coil is 24Vp-p.

(Offset Adjustment)

4. Next, adjust RV503, 504 so that the output to the motor coil is as shown below.



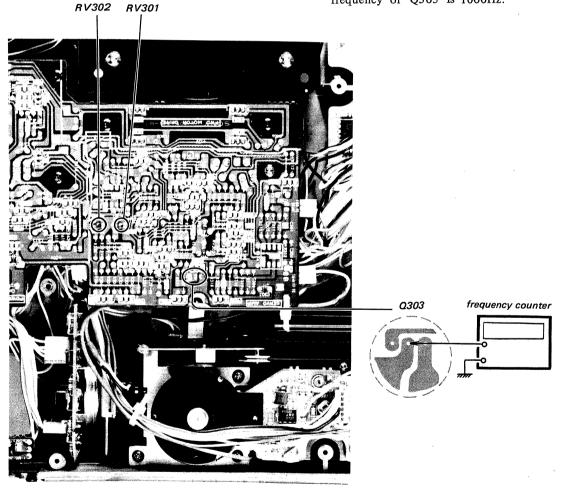
Speed Adjustment

(FAST FF Speed Adjustment)

- 1. Turn the POWER switch on.
- To move the tonearm, depress both arm direction button [◀] and FAST button.
- 3. Adjust RV301 so that the collector output frequency of Q303 is 4,000Hz.

(FF Speed Adjustment)

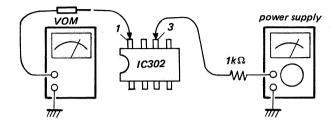
- 4. To move the tonearm inward, depress the arm direction button [◀].
- 5. Adjust RV302 so that the collector output frequency of Q305 is 1000Hz.



Forward Motor Adjustment

(Gain Adjustment)

- Connection -



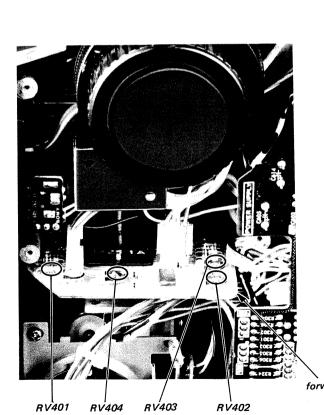


Procedure:

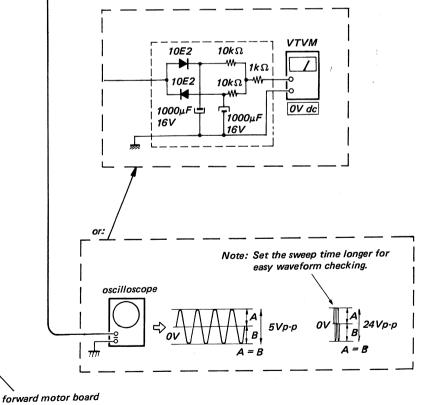
- 1. Turn the POWER switch on.
- 2. Supply voltage to IC302 ③ of power servo board so that the voltage at IC302 ① is +10V.
- 3. Adjust RV401, 402 so that the output to the motor coil is 24Vp-p.

(Offset Adjustment)

4. Adjust RV403, 404 so that output to the motor coil is as shown below.



IC302 ①③

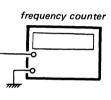


-21-

Forward Speed Adjustment

- 1. Start playing on 33 rpm.
- 2. Be sure that FG output frequency is 100Hz. Adjust RV304 promptly to avoid changing the computer program or moving the tonearm by adjustment.





RV303

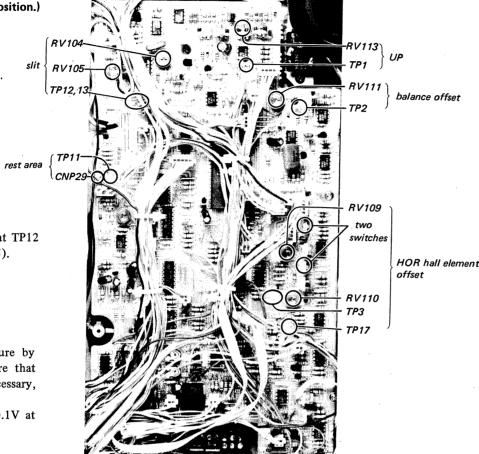
- 3. Start playing on 45 rpm.
- 4. Be sure that FG output frequency is 150Hz. Adjust RV303 promptly.

System Control Adjustment

- with the turntable removed -

(The set can be adjusted in upside down position.) (Rest Area Adjustment)

- Turn the POWER switch on.
 Set the tonearm out of the rest area.
- 2. Adjust RV106 so that level at TP11 is -5V.



(Slit Adjustment)

- 1. Turn the POWER switch on.
- 2. Move the tonearm back and forth by hand.
- 3. Make sure that 50% square wave appears at TP12 (TP13). If necessary, adjust RV104 (RV105).

(HOR Hall Element Offset Adjustment)

- 1. Turn the POWER switch on.
- 2. Turn off two switches shown in the figure by turning them counterclockwise. Make sure that output of IC107 is 0 ±10mV at TP3. If necessary, adjust RV109.
- 3. Next, make sure that the voltage is 0 $\pm 0.1 V$ at TP17. If necessary, adjust RV110.

Note: Turn the switch on when the adjustment is completed.

(Balance Circuit Offset Adjustment)

- 1. Turn the power switch on.
- 2. Turn off two switches shown in the figure by turning them clockwise.
- 3. Set the tonearm in the rest area and make sure that level at TP2 is 0 ± 10 mV. If necessary, adjust RV111.

(Up Adjustment)

- 1. Turn the POWER switch on.
- Put the tonearm on the arm rest and push it upwards when the set is at normal position.
 When the set is positioned upside down, push it downwards.
- Make sure that the voltage is +0.1V at TP1. If necessary, adjust RV113.

with the set in normal position — (either with the turntable removed or not) (HOR Angle Adjustment)

- 1. Turn the POWER switch on.
- 2. Make sure that the tonearm is at a right angle to the slide bar and that voltage at TP17 is 0V. If necessary, adjust RV108 while holding the tonearm by hand.

(HOR Tonearm Detection Adjustment)

Next move the stylus tip 0.5mm inward (that is, to the left).
 Make sure that voltage at TP17 is -10V.
 If necessary, adjust RV107.

1600Hz

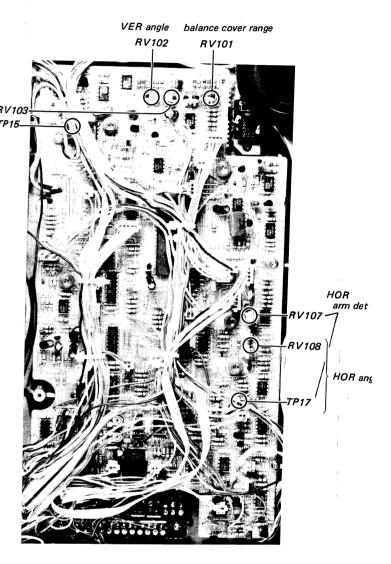
(Vertical Angle Adjustment)

cartridge shell weight: 7.2g

- 1. Place extra weight of 3g on the shell.
- 2. Turn the POWER switch on.
- 3. Adjust RV102 so that the tonearm is horizontally balanced.
- 4. When the tonearm is horizontal, frequency at TP15 is 1600Hz. If necessary, adjust RV103.

(Tonearm Balance Cover Range Adjustment)

Place extra weight of 9g on the shell (7.2g). Make sure that the frequency at TP15 is about 300Hz and that the tonearm drops 1 - 2mm downwards from its horizontal position. If necessary, adjust RV101.



balance offset

HOR hall element

offset

with the set in normal position – (either with the turntable removed or not) (HOR Angle Adjustment)

- 1. Turn the POWER switch on.
- Make sure that the tonearm is at a right angle to the slide bar and that voltage at TP17 is 0V.
 If necessary, adjust RV108 while holding the tonearm by hand.

(HOR Tonearm Detection Adjustment)

Next move the stylus tip 0.5mm inward (that is, to the left).
 Make sure that voltage at TP17 is -10V.
 If necessary, adjust RV107.

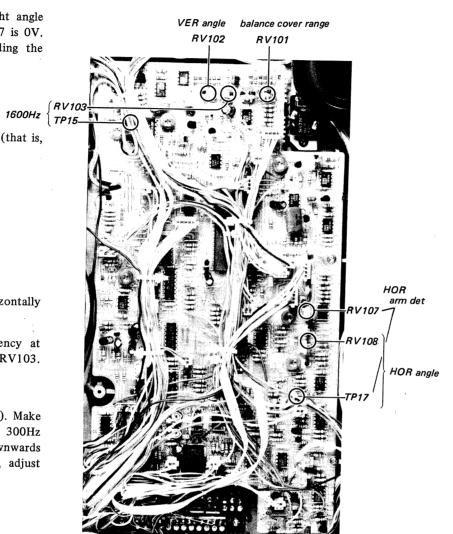
(Vertical Angle Adjustment)

cartridge shell weight: 7.2g

- 1. Place extra weight of 3g on the shell.
- 2. Turn the POWER switch on.
- 3. Adjust RV102 so that the tonearm is horizontally balanced.
- 4. When the tonearm is horizontal, frequency at TP15 is 1600Hz. If necessary, adjust RV103.

(Tonearm Balance Cover Range Adjustment)

Place extra weight of 9g on the shell (7.2g). Make sure that the frequency at TP15 is about 300Hz and that the tonearm drops 1 – 2mm downwards from its horizontal position. If necessary, adjust RV101.



with the set operating normally – (Zero Balance Adjustment)

- 1. Place extra weight of 3g on the shell.
- 2. During play, check that the voltage at TP8 is about -0.5V and call this voltage "E".
- When pushing [◀] button, make sure that voltage at TP8 is as identical to "E".
 If necessary, adjust RV112.

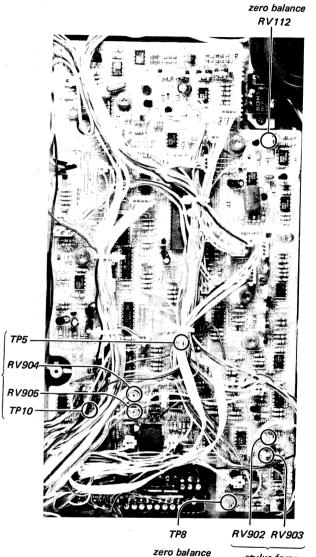
(Stylus Force Adjustment)

- 1. Set RV901 (STYLUS) at 2.5g.
- 2. Adjust RV903 so that the stylus force is 2.5g.
- Next, set RV901 at 1g.
 Adjust RV902 so that the stylus force is 1g.

(VER, HOR MFB Adjustment)

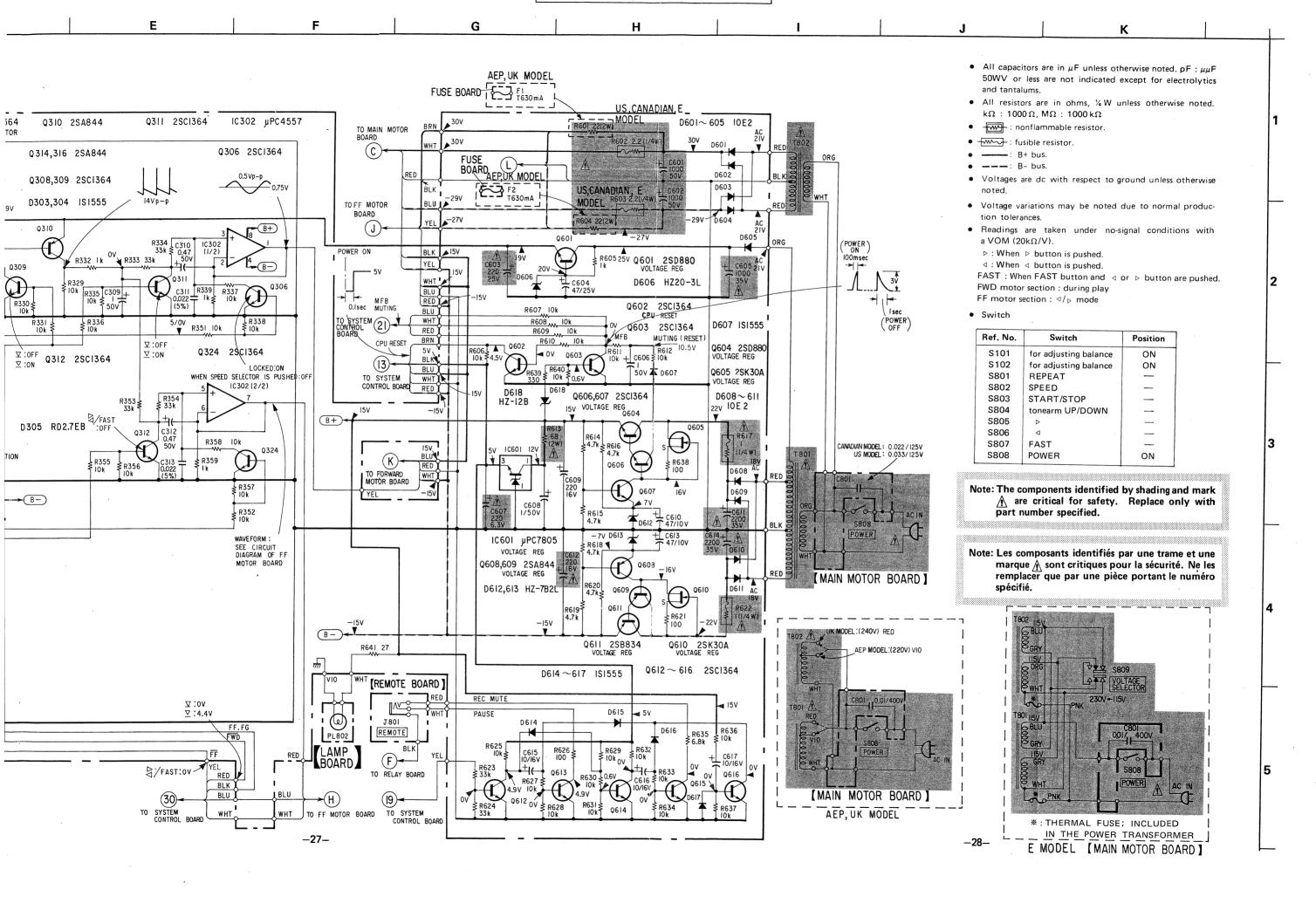
- 1. Mode: PLAY
- 2. Adjust RV904 so that voltage at TP5 is 0 ±0.1V.(VER MFB adjustment)
- 3. Adjust RV905 so that voltage at TP10 is 0 ±0.1V.
 (HOR MFB adjustment)

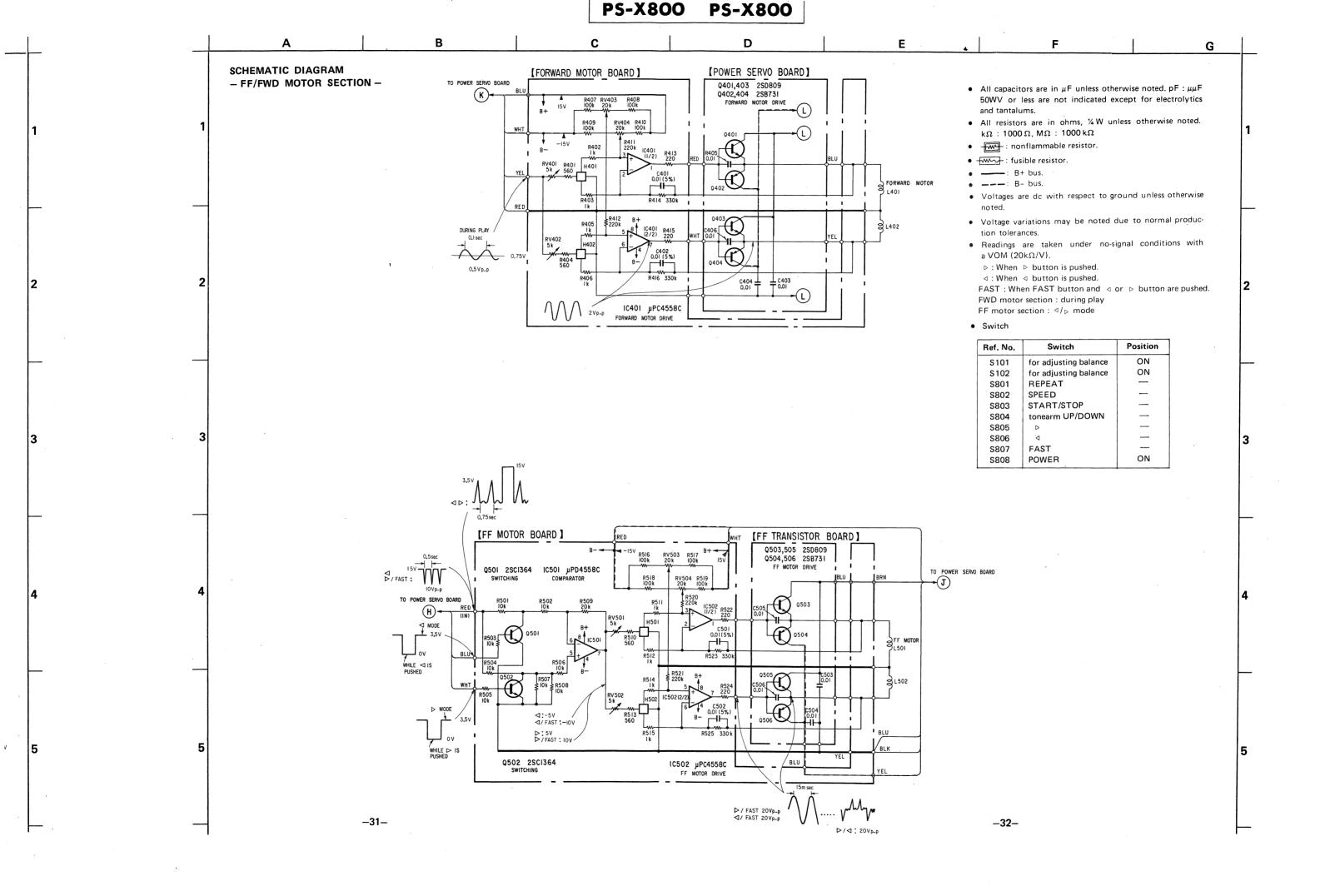
MFB

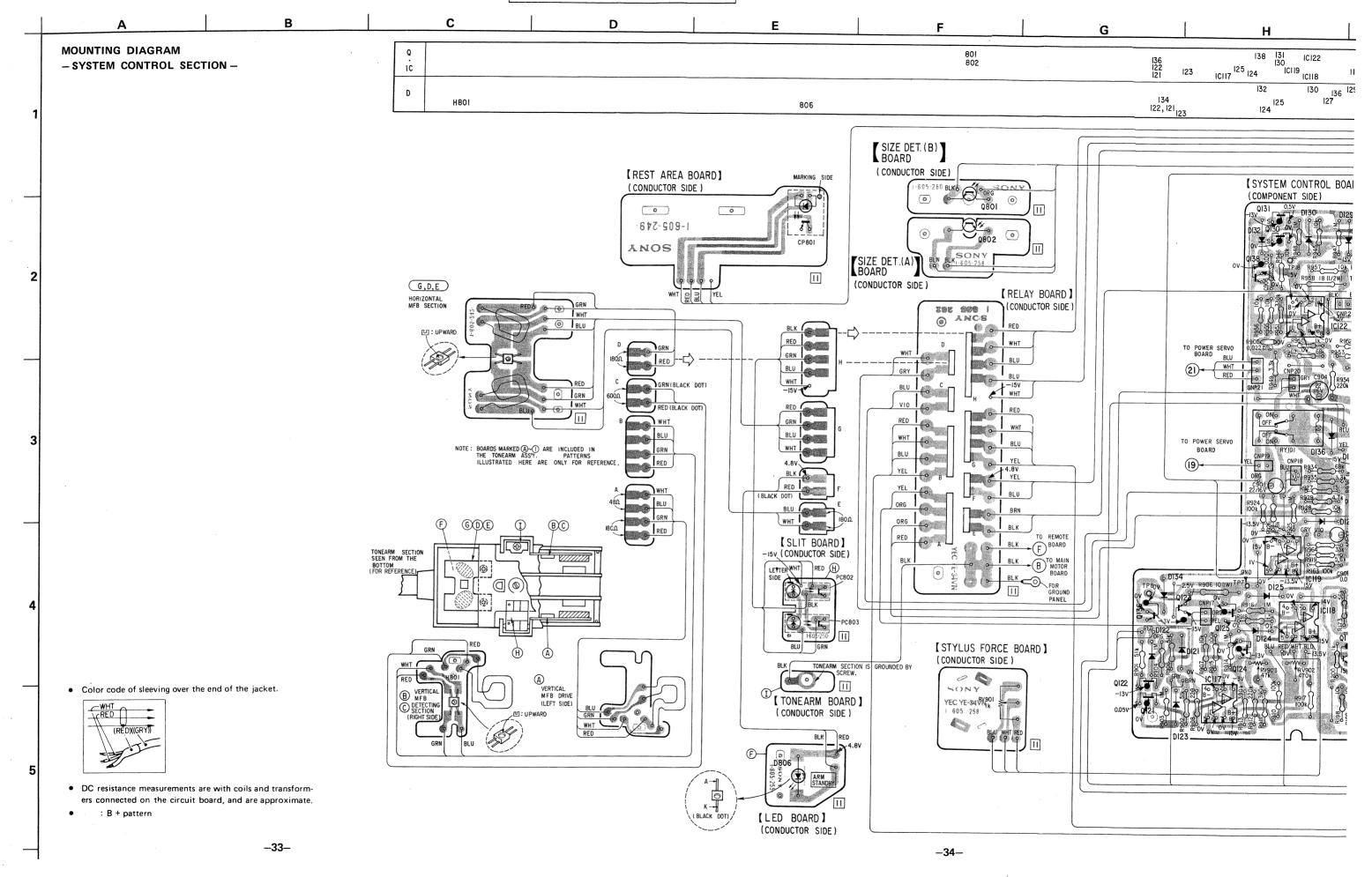


stylus force

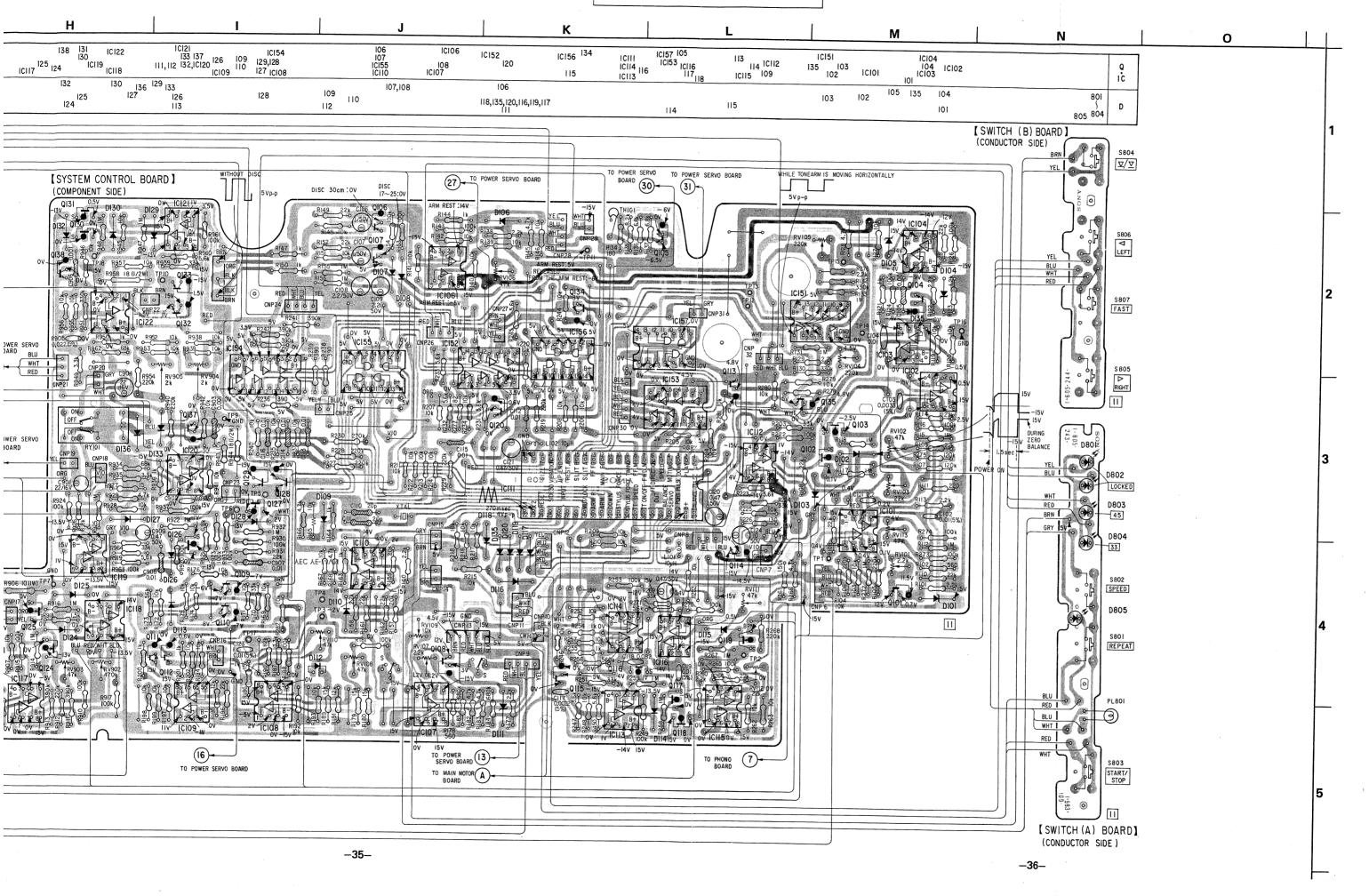
-24-

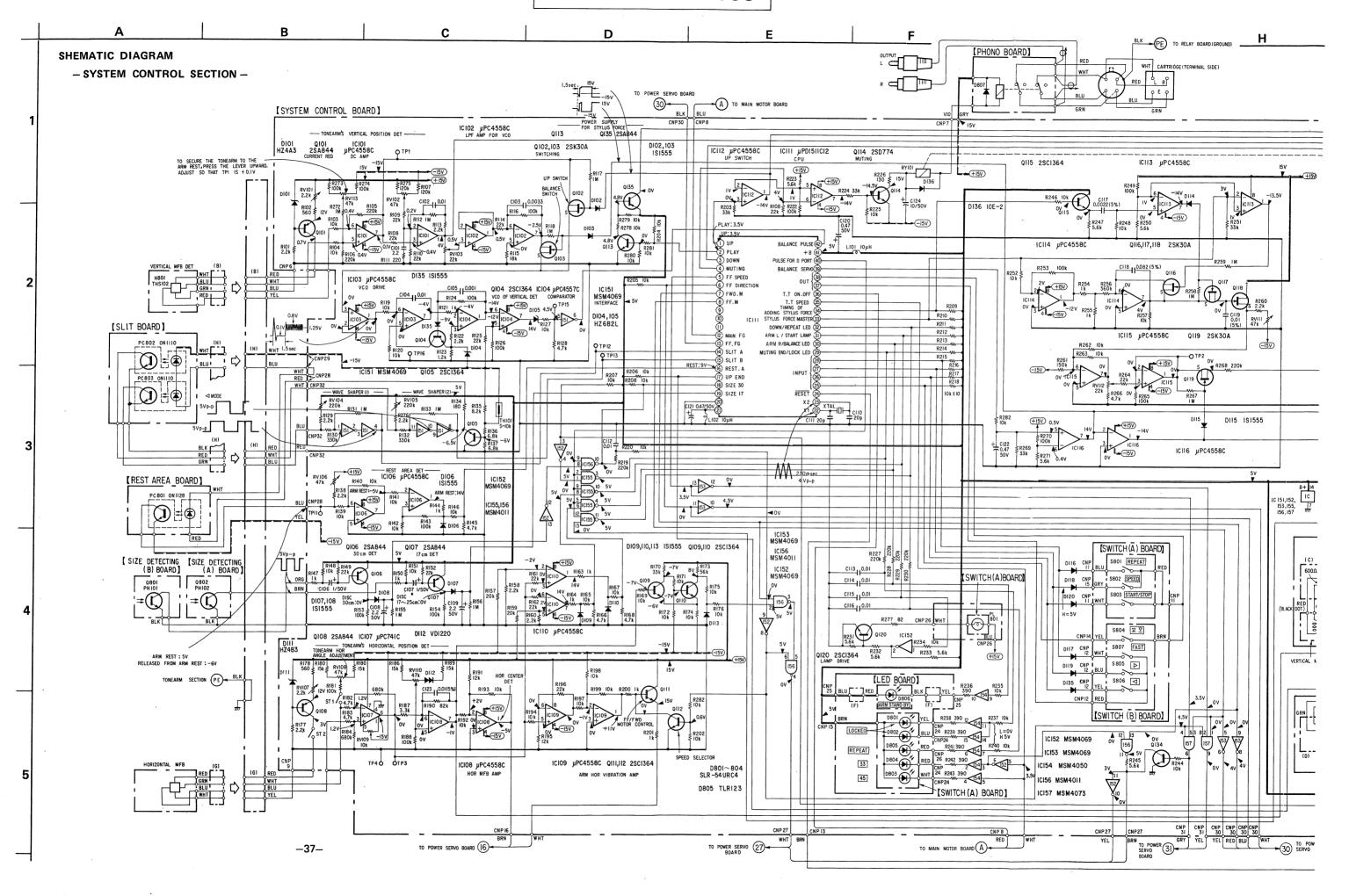


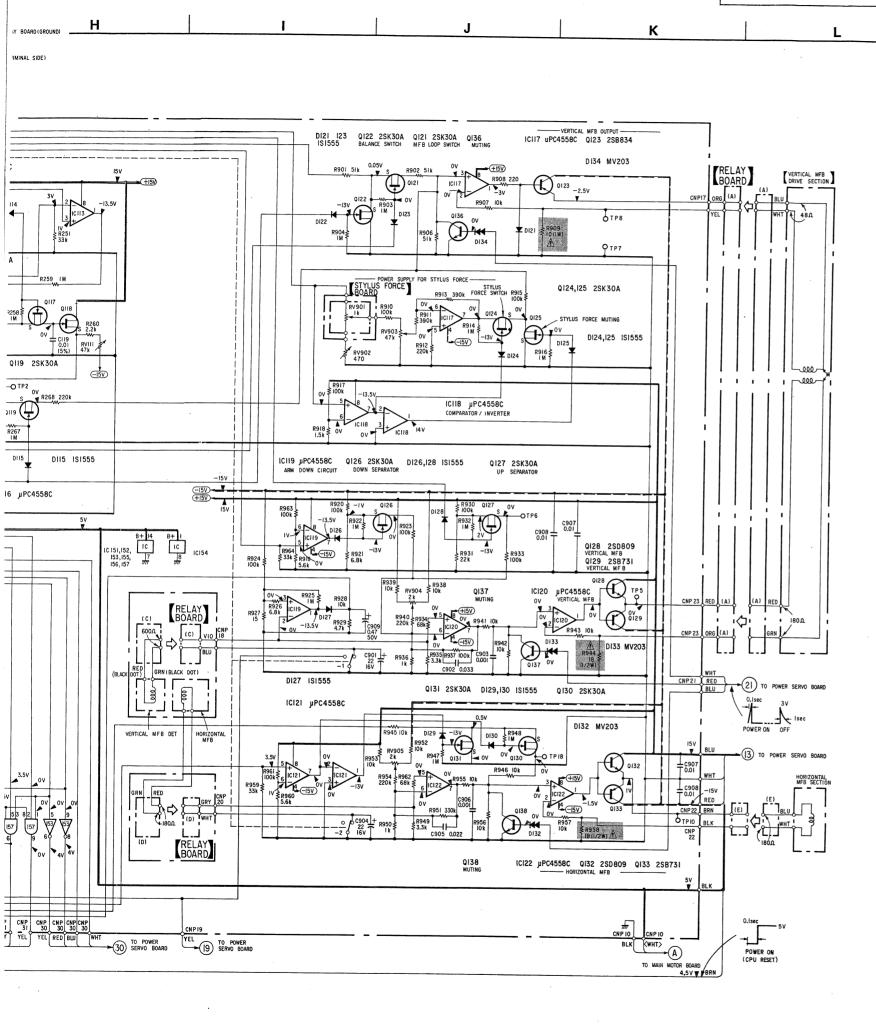




PS-X800 PS-X800







• All capacitors are in μ F unless otherwise noted. pF : $\mu\mu$ F 50WV or less are not indicated except for electrolytics and tantalums.

0

- All resistors are in ohms, $\frac{1}{2}$ W unless otherwise noted. k Ω : 1000 Ω , M Ω : 1000 k Ω
- nonflammable resistor.
- fusible resistor.
- — : B+ bus.

М

- ---: B- bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Voltage variations may be noted due to normal production tolerances.
- Readings are taken under no-signal conditions with a VOM (20kΩ/V).
- ▷ : When ▷ button is pushed.
- ⊲: When ⊲ button is pushed.

FAST : When FAST button and ⊲ or ▷ button are pushed. FWD motor section : during play

FF motor section : ⊲/⊳ mode

Switch

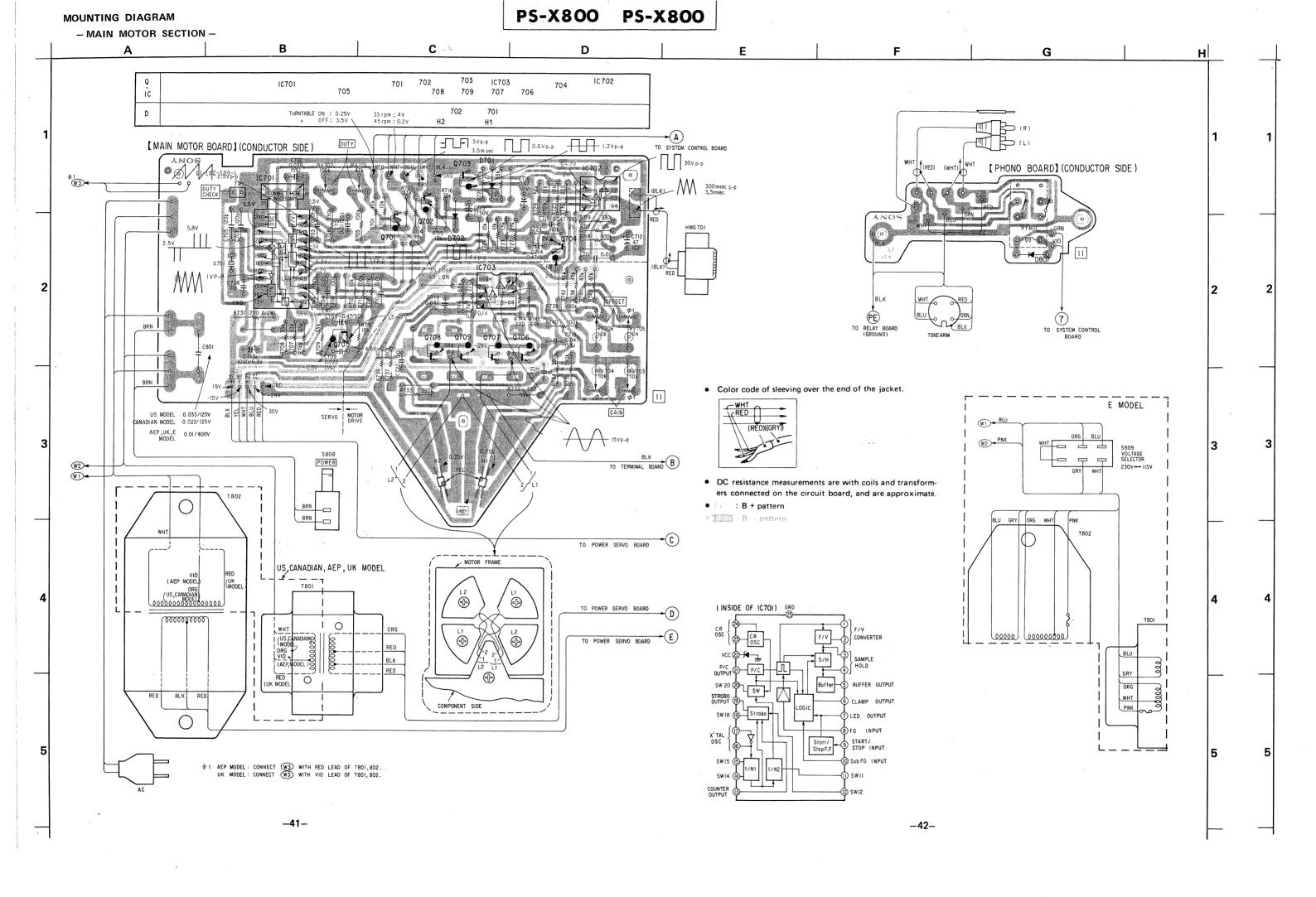
Ref. No.	Switch	Position
S101	for adjusting balance	ON
S102	for adjusting balance	ON
S801	REPEAT	
\$802	SPEED	
\$803	START/STOP	_
S804	tonearm UP/DOWN	
S805	⊳	_
S806	4	_
S807	FAST	_
\$808	POWER	ON

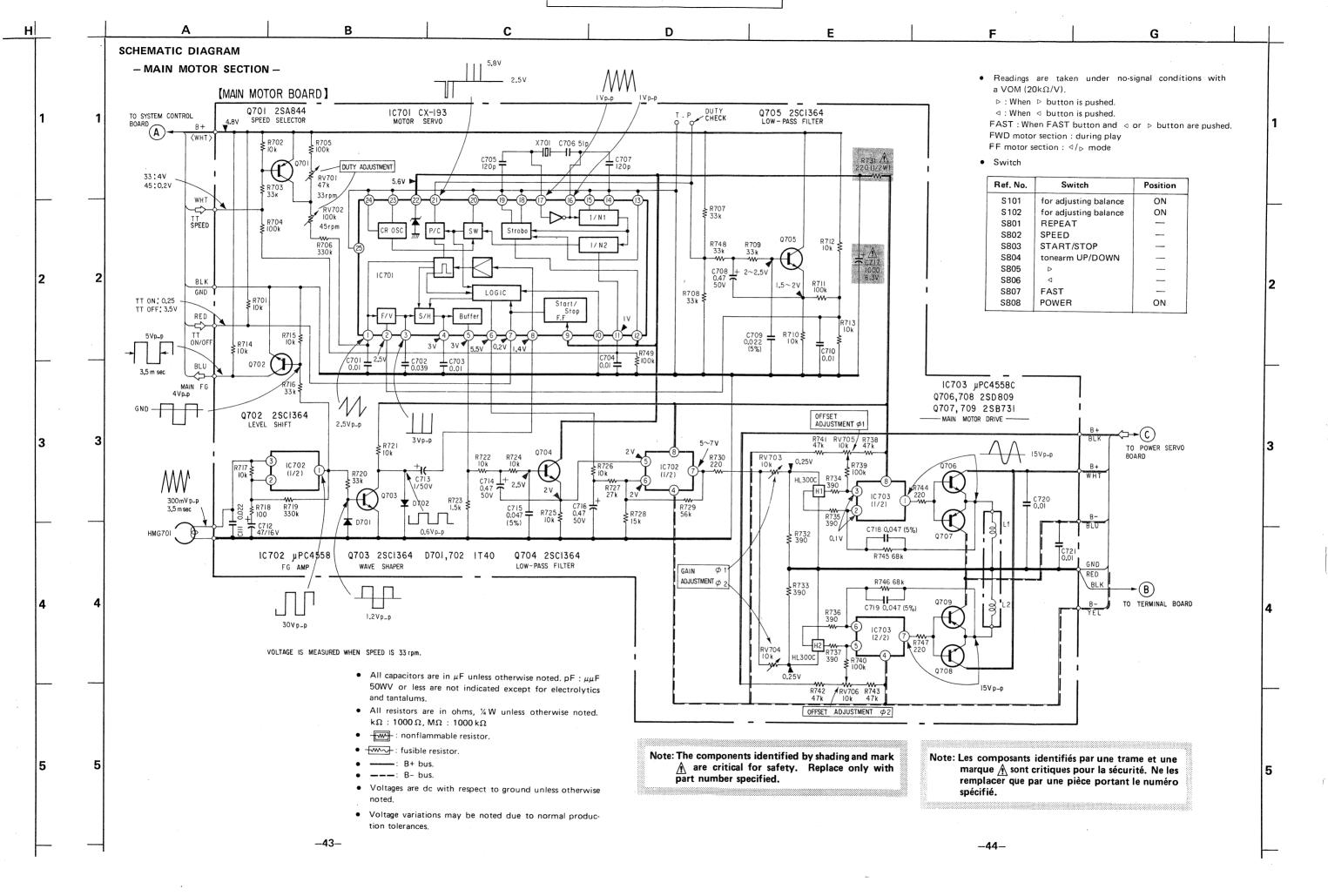
Note: The components identified by shading and mark

A are critical for safety. Replace only with part number specified.

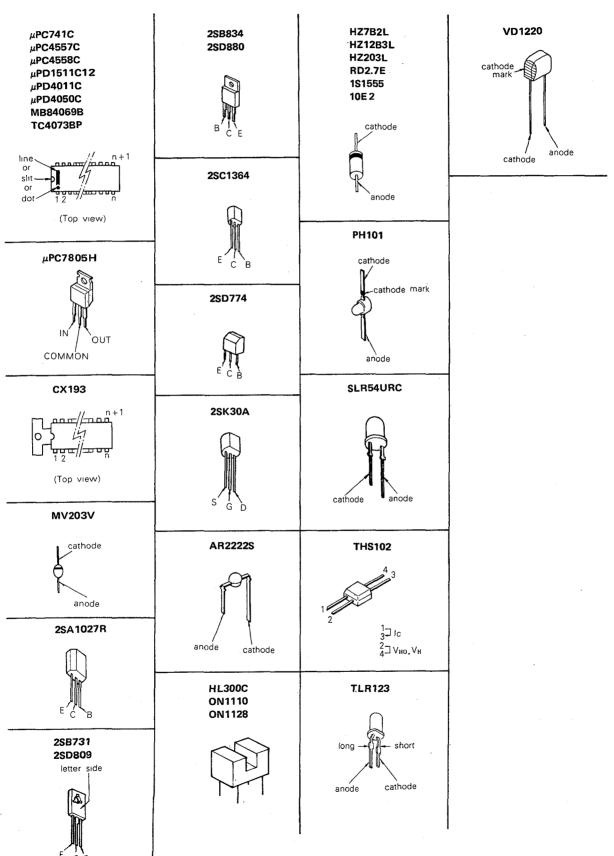
Note: Les composants identifiés par une trame et une marque A sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

-40-

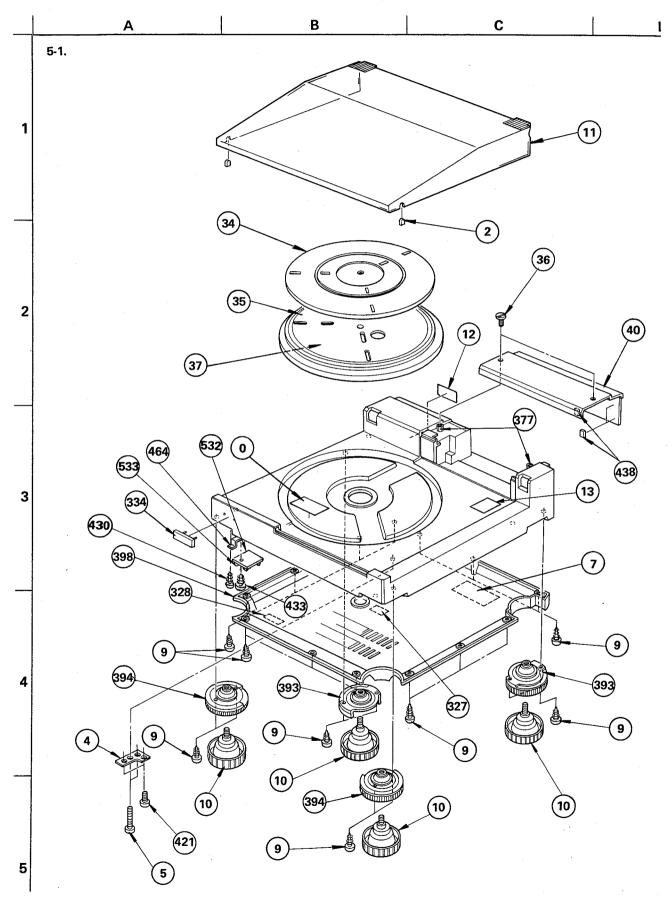


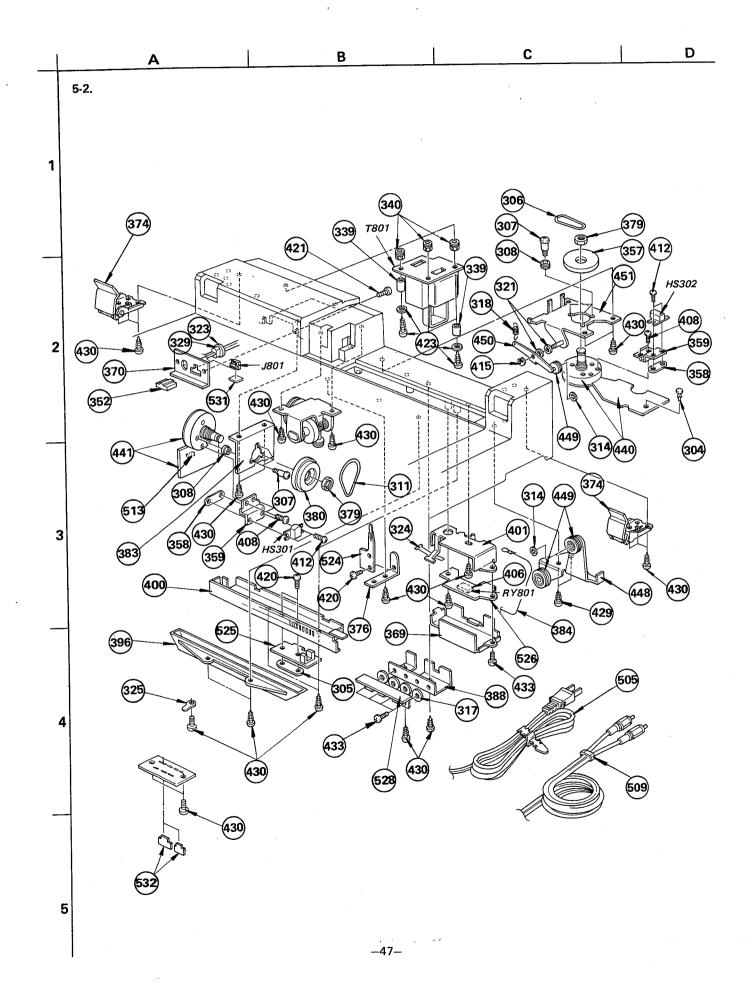


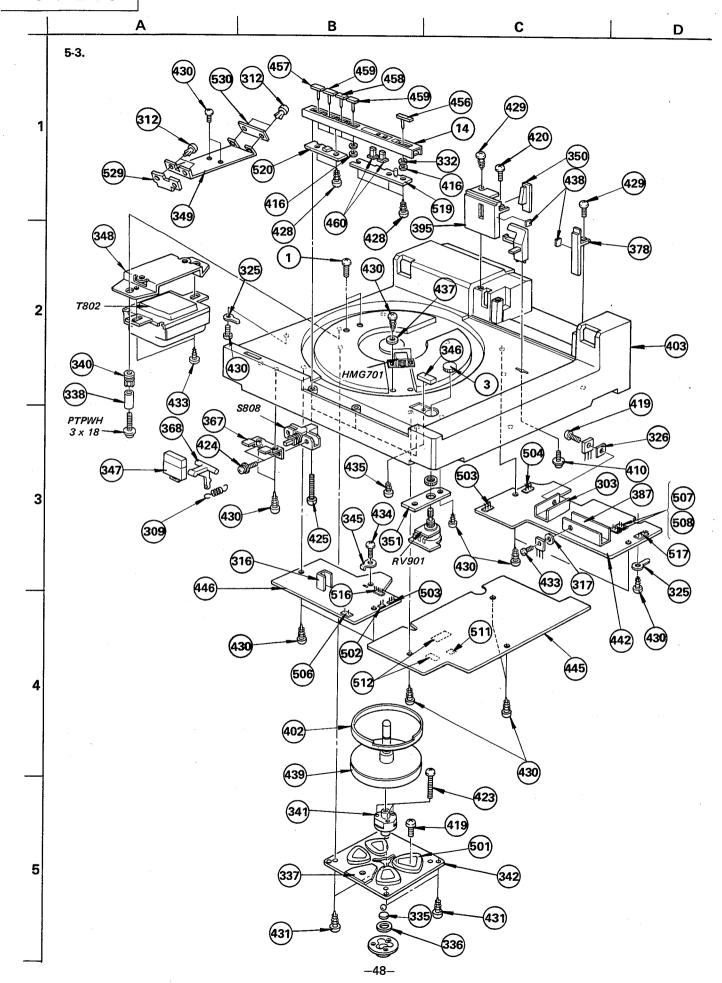
Semiconductor Lead Layouts

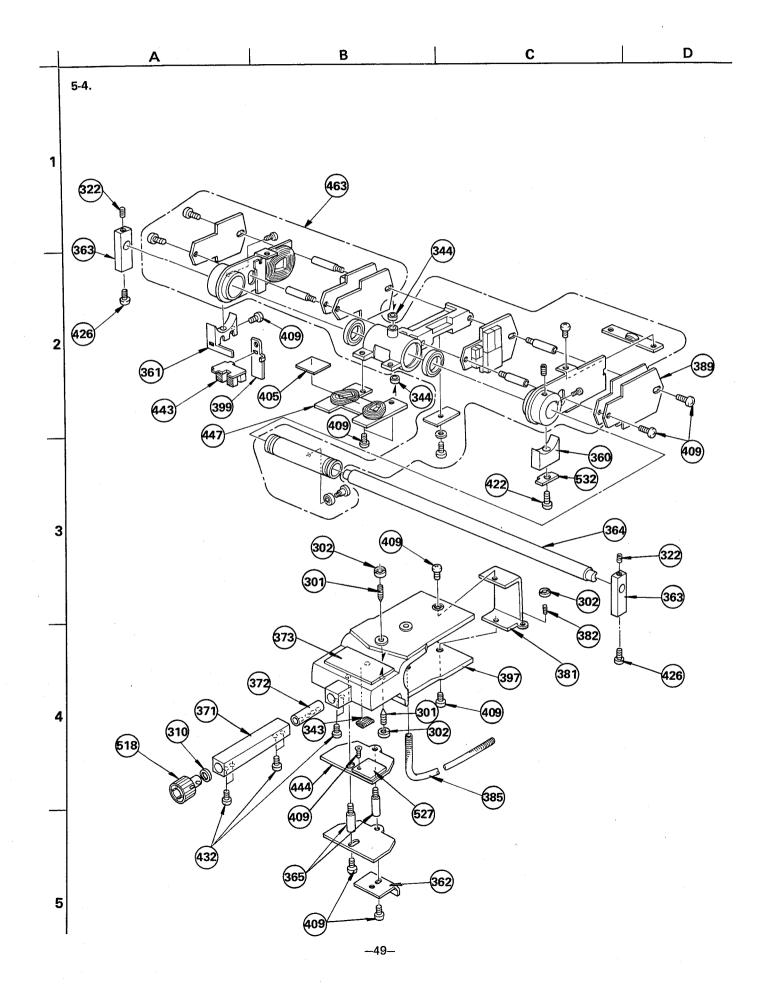


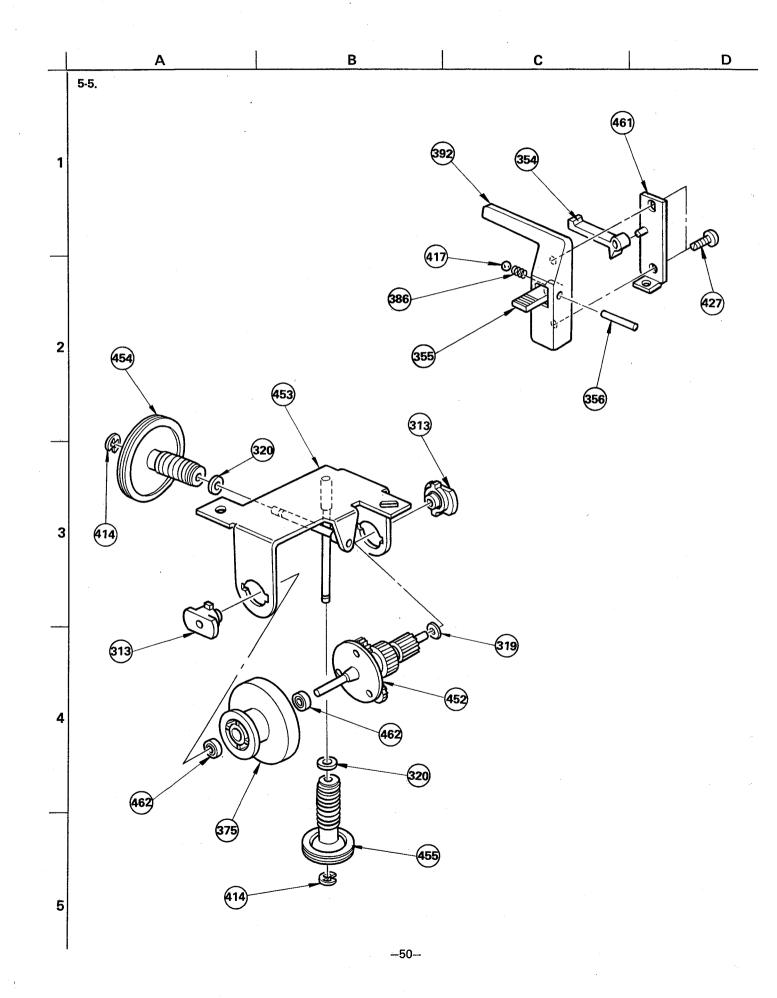
SECTION 5
EXPLODED VIEWS AND PARTS LIST











GENERAL SECTION

No.	Part No.	Description
3	4-808-459-11 4-857-601-00 4-873-307-11 4 ;4-878-440-00 4-878-473-00	SCREW (B), MOTOR LOCK CUSHION, DUST COVER KNOB, STYLUS PRESSURE PLATE(LOWER), FIXED, TRANSFORMER SCREW, LOCK, TRANSFORMER
6	3 ;4-878-498-01 3 ;4-878-498-11 3 ;4-878-498-21	(AEP,UK)PLATE, BOTTOM (Canadian,US)PLATE, BOTTOM (E)PLATE, BOTTOM
7 8 9 10	4-787-507-11 7-623-925-11 7-685-647-21 X-4878-417-0	(US)LALEL, ARM WASHER 4.0, NYLONE SCREW +BVTP 3X10 TYPE2 SLIT INSULATOR ASSY
11	X-4878-419-0	COVER ASSY, DUST
12 12 12 12	4-878-505-00 4-878-522-00	(E)LABEL, MODEL NUMBER (US,Canadian)LABEL, MODEL NUMBER (AEP)LABEL, MODEL NUMBER (UK)LABEL, MODEL NUMBER
13 14		(US)LABEL, REPLACEMENT CAUTION PANEL ASSY

ACCESSORY & PACKING MATERIAL

l No	Part No.	Description .
No.	1-551-559-11 1-551-559-21 1-551-559-31 1-551-559-41	LEAD WIRE, WITH TERMINAL (WHT) LEAD WIRE, WITH TERMINAL (BLU) LEAD WIRE, WITH TERMINAL (RED) LEAD WIRE, WITH TERMINAL (GRN) SPACER, CARTRIDGE
	3-701-613-00 3-701-623-00 3-701-630-00 3-701-634-00	BAG, POLYETHYLENE BAG, POLYETHYLENE BAG, POLYETHYLENE BAG, POLYETHYLENE
	3-783-618-11 3-783-618-21	(E,AEP,UK)MANUAL, INSTRUCTION (US,Canadian)MANUAL, INSTRUCTION
		ADAPTOR, 45RPM PROTECTOR PLATE, PROTECTION
34 34 35	4-873-301-01 4-873-301-11 4-873-302-00	(E,Canadian,AEP,UK)SHEET, TURNTABLE (US)SHEET, TURNTABLE TURNTABLE
36 37 40	4-878-455-00 4-878-483-00 4-878-486-01 4-878-486-11 4-878-492-00	WEIGHT, SUB
	4-878-508-00 4-878-509-00 4-878-510-00 4-878-511-00 4-878-513-00	CUSHION, ARM CUSHION (SMALL), ARM BAG, PROTECTION
	4-878-514-00 4-878-515-00 4-878-519-00 X-4878-404-0 X-4878-421-0	CUSHION, TT SHEET, PROTECTION SHELL ASSY

NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked "

 Items marked "

 are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX)$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X)$ may be different from those used in the set.

CAPACITORS:

· All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:μF, PF:μμF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

COILS

· MMH : mH, UH : աH

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

MECHANISM SECTION

TIEGITATIO	11 02011011			
No. Part No.	Description	No.	Part No.	Description
301 2-203-518-11 302 2-203-519-00 303 \$;2-239-707-00 304 2-249-250-00 305 \$;2-259-215-00			4-873-313-00 ;4-873-317-00 ;4-873-318-00	ESCUTCHEON, KNOB KNOB, POWER HOLDER, TRANSFORMER HOLDER (A), SIZE LENS
306 3-155-351-00 307 3-489-077-11 308 3-489-112-00 309 3-492-141-XX 310 3-493-850-00	SCREW, MOTOR CUSHION, RUBBER SPRING, TENSION (14T)	351 352 353 354 355	4-873-327-00 4-873-331-00 4-878-401-00 4-878-402-00	BRACKET, CONTROL HOLDER, JACK ARM, REST LEVER, REST
311 3-513-061-XX 312 3-531-576-21 313 4;3-551-904-00 314 3-558-708-11 315	SHAFT	357 358	4-878-404-00 \$;4-878-406-00 \$;4-878-410-00 \$;4-878-411-00 4-878-415-00	SHAFT, LEVER, REST RING (1), FG NUT, PLATE BRACKET, HEAD HOLDER (R), PC BOARD, ARM
316 4 ;3-567-242-00 317 3-572-365-01 318 3-645-135-00 319 3-701-437-21 320 3-701-438-21	SHEET (A), INSULATING SPRING, TENSION WASHER	363 364	4-878-416-00 \$;4-878-417-00 \$;4-878-420-00 4-878-421-00 \$;4-878-423-00	HOLDER (L), PC BOARD, ARM CLAMP, LEAD, ARM SUPPORT, SHAFT SHAFT, ARM SUPPORT, YOKE, HORIZONTAL
321 3-701-439-21 322 3-701-505-00 323 3-701-682-00 324 3-701-748-00 325 3-701-822-00	SET SCREW, DOUBLE POINT 3X3 (E,US,Canadian)STOPPER, CORD CLAMP	368 369	4-878-425-00 4;4-878-430-00 4;4-878-431-00 4;4-878-437-00 4;4-878-438-00 4-878-472-00	NUT, RETAINER, PANEL BASE, SWITCH, POWER LEVER, SWITCH, POWER PLATE (LOWER), SHIELD (E,US,Canadian)BRACKET, CORD, POWER (AEP,UK)BRACKET, CORD, POWER
326 3-703-037-00 327 3-703-043-21 328 3-703-082-21 329 3-703-244-02 330	(US,Canadian,UK)LABEL, CAUTION, MAIN (US)LABEL, CAUTION (US,AEP)BUSHING, CORD	373	4-878-439-00 \$;4-878-441-00 4-878-442-00 4-878-443-00 \$;4-878-453-00	PLATE, ORNAMENTAL, ARM HINGE
332 3-831-441-XX 333 4-314-529-00 334 4-836-828-00	(US)LABEL, CAUTION, TRANSPORT SCREW CUSHION, VIBRATION PREVENTION HEAD, WASHER, TAPPING SCREW EMBLEM, SONY RETAINER (A), THRUST	377 378 379		SCREW, RETAINER, COVER COVER (R), SUPPORT, ARM NUT, FG
338 4-858-513-00 339 4-858-518-00	HOLDER, PC BOARD SPACER	382 383	♦ ;4-878-462-00 4-878-463-00 ♦ ;4-878-465-00 4-878-478-00 4-878-479-00	SCREW, ADJUSTMENT, HEIGHT BRACKET, MOTOR, FW
342 4 ;4-858-648-00 343 4 ;4-862-555-00 344 4-863-604-00	YOKE, SHIELD	387 388	♦ ;4-878-481-00 ♦ ;4-878-482-00	SPRING, COMPRESSION HEAT SINK (1) HEAT SINK (2) WEIGHT, ADJUSTMENT
		389	♦ ;4-878-484-11	WEIGHT, ADJUSTMENT WEIGHT, ADJUSTMENT

MECHANISM SECTION

NOTE:

- VIII. Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers (Δ - $\Delta\Delta\Delta$ - $\Delta\Delta$ - $\Delta\Delta$ - ΔX or Δ - $\Delta\Delta\Delta$ - $\Delta\Delta$ - Δ) may be different from those used in the set

CAPACITORS:

All capacitors are in uf. Common capacitors are omitted. Refer to the following lists for their part numbers. MF: µF, PF: µuF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

COILS

· MMH : mH, UH : μH

The components identified by shading and mark A are critical for safety.

Replace only with part number specified.

MECHANISM SECTION

No.	Part No.	Description
392 393 394 395	4-878-487-00 4-878-489-00 4-878-490-00 4-878-493-00	BASE, REST BASE (L), INSULATOR BASE (F), INSULATOR COVER (L), SUPPORT, ARM
396 397 399 400	4-878-494-00 4-878-495-00 •;4-878-499-00 •;4-878-501-00	GUIDE, LEAD, ARM BASE, ARM PLATE, SHUTTER PLATE, SLIT
402	6; 4-878-502-00 6; 4-878-503-00 6; 4-878-504-00	PLATE (UPPER), SHIELD PLATE, SHIELD, MOTOR FRAME
404 404	4-878-507-01 4-878-507-11	(UK,AEP)SHEET, INSTRUCTION (Canadian,US)SHEET, INSTRUCTION
405 406	4-878-517-00	RETAINER, HOLE ELEMENT COVER, RELAY SWITCH
407 408 409 410	7-621-259-15 7-621-259-39	SCREW +P 2.6X3 SCREW +P 2.6X5 +PSW, 2.6X12
411 412 413		SCREW +B 2X3 SCREW +B 2X4
414 415	7-624-102-04	STOP RING 1.5, TYPE -E STOP RING 2.0, TYPE -E
416 417 418 419 420	7-682-147-20	STOP RING 2, TYPE-CS STEEL, BALL SCREW +P 3X4 SCREW +P 3X6 SCREW +B 3X5
421 422 423 424 425	7-682-552-09 7-682-646-01	SCREW +B 3X8 SCREW +B 3X12 SCREW +B 3X16 SCREW +PS 3X5 SCREW +PSW 3X25
426 427 428 429 430	7-685-131-29 7-685-534-29 7-685-646-29	SCREW +PSW 4X14 SCREW +P 2.6X4 TYPE2 SLIT SCREW +BTP 2.6X8 TYPE2 N-S SCREW +BVTP 3X8 TYPE2 SLIT SCREW +BVTP 3X10 TYPE2 SLIT
431 432 433 434 435	7-685-872-01	SCREW +BVTP 4X12 TYPE2 SLIT SCREW,+PTT 1.7X3 SCREW +BVTT 3X6 (S) SCREW +BVTT 3X8 (S) SCREW,TOTSU PTPWH 2.6X6,TYPE2

MECHANISM SECTION

No.	Part No.	<u>Description</u>
437 438 439	7-688-002-12 7-688-003-12 9-911-839-XX X-4878-425-1 A-4608-189-A	W 3, MIDDLE CUSHION.
441 443 444	A-4608-191-A 1-605-250-00 A-4638-044-A	MOTOR ASSY, FW PC BOARD, SLIT YOKE ASSY, HORIZONTAL
448 449	♦ ;X-4878-401-0 X-4878-405-1	PC BOARD ASSY, MFB, HORIZONTAL BRACKET ASSY, PULLEY, MIDWAY PULLEY ASSY LEVER ASSY, TENSION
452 453 454	•;X-4878-408-0 X-4878-409-0 •;X-4878-410-0 •;X-4878-411-0 •;X-4878-412-0	WORM ASSY SUPPORT ASSY, BLOCK, GEAR PULLEY ASSY, FW
457 458 459	X-4878-414-1 X-4878-414-2 X-4878-414-3	PUSHBUTTON ASSY PUSHBUTTON ASSY PUSHBUTTON ASSY PUSHBUTTON ASSY PUSHBUTTON ASSY
462 463	♦ ;X-4878-416-0 4-878-475-00 X-4878-424-1 ♦ ;4-878-524-00	BEARING HOLDER ASSY
I		

NOTE:

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- . Due to standardization, parts with part numbers (Δ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - ΔX) or Δ - $\Delta\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - ΔX) may be different from those used in the set.

CAPACITORS:

All capacitors are in µF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:µF, PF:µµF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

COILS

· MMH : mH, UH : µH

The components identified by shading and mark A are critical for safety.

Replace only with part number specified.

ELECTRICAL PARTS

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
503	1-462-161-21 \$;1-508-799-00 \$;1-508-800-13 \$;1-508-801-00	BASE POST (U TYPE) U TYPE BASE POST 3P U TYPE BASE POST 4P	D101 D102 D103 D104 D105	8-719-991-43 8-719-815-55 8-719-815-55 8-719-990-65 8-719-815-55	DIODE 1S1555 DIODE 1S1555
505 505	<u>A.</u> 1-534-817-31 <u>A.</u> 1-551-473-31 <u>A.</u> 1-551-508-21 <u>A.</u> 1-551-884-41	(AEP)CORD, POWER (E)CORD, POWER (US,Canadian)CORD, POWER (UK)CORD, POWER	D106 D107 D108 D109	8-719-815-55 8-719-815-55 8-719-815-55 8-719-815-55	DIODE 1S1555 DIODE 1S1555 DIODE 1S1555 DIODE 1S1555 DIODE 1S1555
507 507 508 509	♦ ;1-535-116-31 ♦ ;1-535-116-21 ♦ ;1-535-117-00 1-551-546-00		D110 D111 D112 D113	8-719-815-55 8-719-991-43 8-719-122-00 8-719-815-55	DIODE HZ4A3 DIODE VD1220 DIODE 1S1555
511 512 513	4 ;1-560-061-00	PIN. CONNECTOR 4P	D114 D115	8-719-815-55 8-719-815-55 8-719-815-55	DIODE 151555 DIODE 151555 DIODE 151555
514 515	\$;1-560-063-00 \$;1-560-064-00 \$;1-560-070-00		D116 D117 D118 D119	8-719-815-55 8-719-815-55 8-719-815-55 8-719-815-55	DIODE 151555 DIODE 151555 DIODE 151555
516 517 518 519 520	\$;1-560-200-00 1-561-201-31 \$;1-605-243-00 \$;1-605-244-00	CONNECTOR, NECK CYLINDER PC BOARD, SW (A)	D120 D121 D122 D123	8-719-815-55 8-719-815-55 8-719-815-55 8-719-815-55	DIODE 1S1555
521 522	♣ ;A-4618-068-A ♣ ;A-4646-068-A	MOUNTED PCB, POWER MOUNTED PCB, SYSTEM CONTROL	D124 D125	8-719-815-55 8-719-815-55	DIODE 1S1555 DIODE 1S1555
523	♦ ;A-4646-069-A ♦ ;A-4646-070-A ♦ ;A-4646-071-A	(Canadian)MOUNTED PCB, MOTOR	D1 26 D1 27 D1 28 D1 29	8-719-815-55 8-719-815-55 8-719-815-55 8-719-815-55	DIODE 1S1555 DIODE 1S1555 DIODE 1S1555
524 525 526	▲: 1-605-249-00		D131 D132 D133	8-719-200-02 8-719-920-30 8-719-920-30	
527 528 529 530	♣ ;1-605-256-00 ♣ :1-605-259-00		D134 D201 D202	8-719-920-30 8-719-815-55 8-719-815-55	DIODE MV-203V DIODE 1S1555 DIODE 1S1555
531 532 533	♦ ;1-605-262-00 ♦ ;1-606-170-00	PC BOARD, REMOTE CONTROL (AEP,UK)PC BOARD, FUZE	D301 D302 D303 D304 D305	8-719-815-55 8-719-815-55 8-719-815-55 8-719-815-55 8-719-127-07	DIODE 1S1555 DIODE 1S1555
060 060 060	1 A 1-123-364-51 2 A 1-123-364-51 3 A 1-123-334-51 5 A 1-123-349-51 7 A 1-123-298-51	ELECT 1000MF 50V ELECT 220MF 25V ELECT 1000MF 35V	D602 D603	8-719-815-55 A 8-719-200-02 A 8-719-200-02 A 8-719-200-02 A 8-719-200-02	DIODE 10E-2 DIODE 10E-2
C61	1 A. 1-123-350-51 4 A. 1-123-350-51 2 A. 1-123-321-51 7 A. 1-123-299-00	ELECT 2200MF 35V ELECT 220MF 16V	D605 D606 D607 D608	<u>1.</u> 8-719-200-02 8-719-990-03 8-719-815-55 <u>1.</u> 8-719-200-02	DIODE 10E-2 DIODE HZ2O-3L DIODE 1S1555 DIODE 10E-2
C80	01 <u>A</u> .1-161-744-00 01 <u>A</u> .1-130-098-21 01 <u>A</u> .1-130-233-61	L (Canadian)POLYPROPYLENE 0.022MF 12	DV D609 DV	<u>⊼</u> 8-719-200-02	DIODE 10E-2

NOTE:

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- · Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers $(\Delta - \Delta\Delta\Delta - \Delta\Delta\Delta - XX)$ or $\Delta - \Delta\Delta\Delta\Delta - \Delta\Delta\Delta - X)$ may be different from those used in the

CAPACITORS:

ARACTORS:
All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers.
MF:μF, PF:μμF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

COILS

· MMH : mH, UH : բH

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

ELECTRICAL PARTS

	LECO I ICTO	11.11.10			
Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
D612	8-719-200-02 8-719-200-02 8-719-990-75 8-719-990-75 8-719-815-55	DIODE 10E-2 DIODE 10E-2 DIODE HZ7B2L DIODE HZ7B2L DIODE 1S1555	IC122 IC151 IC152 IC153 IC154	8-759-145-58 8-759-904-69 8-759-904-69 8-759-904-69 8-759-940-50	IC UPC4558C IC MSM4069 IC MSM4069 IC MSM4069 IC MSM4050
D615 D616 D617 D618 D701	8-719-815-55 8-719-815-55 8-719-815-55 8-719-910-26 8-719-815-55	DIODE 1S1555 DIODE 1S1555 DIODE 1S1555 DIODE HZ12B3L DIODE 1S1555	IC155 IC156 IC157 IC201 IC202	8-759-940-11 8-759-940-11 8-759-940-73 8-751-930-00 8-759-145-57	IC MSM4011 IC MSM4011 IC MSM4073 IC CX-193 IC UPC4557C
D702 D801 D802 D803 D804	8-719-905-40 8-719-905-40	DIODE 1S1555 DIODE SLR-54URC DIODE SLR-54URC DIODE SLR-54URC DIODE SLR-54URC	IC203 IC301 IC302 IC401 IC501	8-759-145-58 8-759-145-57	IC UPC4558C IC UPC4558C IC UPC4557C IC UPC4558C IC UPC4558C
D805 D806 D807	8-719-200-02	DIODE AR2222S DIODE 10E-2	IC601 IC701 IC702	8-759-145-58	IC UPC4558C IC UPC7805H IC CX-193 IC UPC4558C IC UPC4558C
H401 H402	8-719-814-11 8-719-814-11	DIODE THS102	J801	8-759-145-58 1-507-688-21	JACK (STEREO PLUG)
Н501 Н502	8-719-814-11 8-719-814-11	DIODE THS102 DIODE THS102	L101	1-407-157-XX	
H701	8-719-903-00	HALL ELEMENT HL-300C	L102	1-407-157-XX	
Н702 Н801 Н802	8-719-814-11	HALL ELEMENT HL-300C DIODE THS102 DIODE THS102	PC801 PC802 PC803		DIODE ON1110
HS301 HS302	1-543-093-00 1-543-093-00	HEAD HEAD	PL801 PL802	1-518-470-00 1-518-421-00	
HMG701	1-543-123-00	HEAD	0101	8-729-612-77	
IC101 IC102 IC103 IC104	8-759-145-58 8-759-145-58 8-759-145-58 8-759-145-57	IC UPC4558C IC UPC4558C - IC UPC4557C	Q101 Q102 Q103 Q104 Q105	8-729-203-02 8-729-203-02 8-729-663-47 8-729-663-47	TRANSISTOR 2SK30A TRANSISTOR 2SK30A TRANSISTOR 2SC1364
IC107 IC108 IC109 IC110	8-759-145-58 8-759-145-58	IC UPC741C IC UPC4558C IC UPC4558C IC UPC4558C	Q106 Q107 Q108 Q109 Q110	8-729-612-77 8-729-612-77 8-729-612-77 8-729-663-47 8-729-663-47	TRANSISTOR 2SA1027R TRANSISTOR 2SA1027R TRANSISTOR 2SC1364 TRANSISTOR 2SC1364
IC113 IC114 IC115	8-759-145-58	IC UPC4558C IC UPC4558C IC UPC4558C	Q112 Q113 Q114 Q115	8-729-663-47 8-729-612-77 8-729-177-43 8-729-663-47	TRANSISTOR 2SC1364 TRANSISTOR 2SA1027R TRANSISTOR 2SD774 TRANSISTOR 2SC1364
IC118 IC119 IC120		IC UPC4558C IC UPC4558C IC UPC4558C	Q117 Q118 Q119 Q120	8-729-203-02 8-729-203-02 8-729-203-02 8-729-663-47	TRANSISTOR 2SK30A TRANSISTOR 2SK30A TRANSISTOR 2SK30A

- NOTE:
 Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- Due to standardization, parts with part numbers $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX)$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-XX)$ may be different from those used in the set.

CAPACITORS:

· All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:μF, PF:μμF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

· MMH : mH, UH : μΗ

The components identified by shading and mark ♠ are critical for safety. Replace only with part number specified.

Ref.No.	Part No.	<u>Description</u>
Q121 Q122 Q123 Q124 Q125	8-729-203-02 8-729-203-02 8-729-283-42 8-729-203-02 8-729-203-02	TRANSISTOR 25K30A TRANSISTOR 25K30A TRANSISTOR 25B834 TRANSISTOR 25K30A TRANSISTOR 25K30A
Q126 Q127 Q128 Q129 Q130	8-729-203-02 8-729-203-02 8-729-180-93 8-729-173-13 8-729-203-02	TRANSISTOR 25K3ÖA TRANSISTOR 25K3OA TRANSISTOR 25D8O9 TRANSISTOR 25B731 TRANSISTOR 25K3OA
Q131 Q132 Q133 Q134 Q135	8-729-203-02 8-729-180-93 8-729-173-13 8-729-663-47 8-729-663-47	TRANSISTOR 25K30A TRANSISTOR 25D809 TRANSISTOR 25B731 TRANSISTOR 25C1364 TRANSISTOR 25C1364
Q136 Q137 Q138 Q201 Q202	8-729-663-47 8-729-663-47 8-729-663-47 8-729-612-77 8-729-663-47	TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SA1027R TRANSISTOR 2SC1364
Q203 Q204 Q205 Q206 Q207	8-729-663-47 8-729-663-47 8-729-663-47 8-729-180-93 8-729-173-13	TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SD809 TRANSISTOR 2SB731
Q208 Q209 Q301 Q302 Q303	8-729-180-93 8-729-173-13 8-729-663-47 8-729-663-47 8-729-663-47	TRANSISTOR 2SD809 TRANSISTOR 2SB731 TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SC1364
Q304 Q305 Q306 Q307 Q308	8-729-663-47 8-729-663-47 8-729-663-47 8-729-663-47 8-729-663-47	TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SC1364
Q309 Q310 Q311 Q312 Q313	8-729-663-47 8-729-612-77 8-729-663-47 8-729-663-47 8-729-663-47	TRANSISTOR 2SC1364 TRANSISTOR 2SA1027R TRANSISTOR 2SC1364 TRANSISTOR 2SC1364 TRANSISTOR 2SC1364
Q314 Q315 Q316 Q317 Q318	8-729-612-77 8-729-663-47 8-729-612-77 8-729-663-47 8-729-663-47	TRANSISTOR 2SA1027R TRANSISTOR 2SC1364 TRANSISTOR 2SA1027R TRANSISTOR 2SC1364 TRANSISTOR 2SC1364
Q319 Q320 Q321 Q322 Q323	8-729-612-77 8-729-663-47 8-729-612-77 8-729-663-47 8-729-612-77	TRANSISTOR 2SA1027R TRANSISTOR 2SC1364 TRANSISTOR 2SA1027R TRANSISTOR 2SC1364 TRANSISTOR 2SA1027R

ELECTRICAL PARTS

Ref.No.	Part No.	Description	<u>n</u>			
Q324 Q401 Q402 Q403 Q404	8-729-663-47 8-729-180-93 8-729-173-13 8-729-180-93 8-729-173-13	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR	2SD809 2SB731			
Q501 Q502 Q503 Q504 Q505	8-729-663-47 8-729-663-47 8-729-180-93 8-729-173-13 8-729-180-93	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR	2SC1364 2SD809			
Q506 Q601 Q602 Q603 Q604	8-729-173-13 8-729-288-02 8-729-663-47 8-729-663-47 8-729-288-02	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR	2SD880 2SC1364 2SC1364			
Q605 Q606 Q607 Q608 Q609	8-729-203-02 8-729-663-47 8-729-663-47 8-729-612-77 8-729-612-77	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR				
Q610 Q611 Q612 Q613 Q614	8-729-203-02 8-729-283-42 8-729-663-47 8-729-663-47	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR	2SB834 2SC1364 2SC1364			
Q615 Q616 Q701 Q702 Q703	8-729-663-47 8-729-663-47 8-729-612-77 8-729-663-47 8-729-663-47	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR	2SC1364 2SA1027R 2SC1364			
Q704 Q705 Q706 Q707 Q708	8-729-663-47 8-729-663-47 8-729-180-93 8-729-173-13 8-729-180-93	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR	2SC1364 2SD809 2SB731			
Q709 Q801 Q802	8-729-173-13 8-729-101-01 8-729-101-01	TRANSISTOR TRANSISTOR TRANSISTOR	PH101			
R602 <u>A</u> R603 <u>A</u> R604 <u>A</u>	• 1-206-471-00 • 1-213-036-00 • 1-213-036-00 • 1-206-471-00 • 1-206-477-00	METAL FUSIBLE FUSIBLE METAL METAL	22 1 1 22 39	5% 5% 5% 5% 5%	2W 1W 1W 2W 2W	E F F F F
R622 A R731 A R909 A R944 A	.1-212-934-51 .1-212-934-51 .1-244-857-00 .1-212-372-00 .1-244-831-00 .1-244-831-00	FUSIBLE FUSIBLE CARBON METAL CARBON CARBON	1 1 220 10 18 18	5% 5% 5% 5% 5% 5%	1/2W 1/2W 1/2W 1W 1W 1/2W	F F

NOTE:

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- Due to standardization, parts with part numbers ($\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X$) may be different from those used in the set

CAPACITORS:

APACITURS:
All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers.
MF:μF, PF:μμF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

COILS

· MMH : mH, UH : µH

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

Ref.No.	Part No.	Description
RV101	1-224-489-00	RES, ADJ, METAL FILM 2.2K
RV102	1-224-661-00	RES, ADJ, METAL FILM 47K
RV103	1-224-491-00	RES, ADJ, METAL FILM 22K
RV104	1-224-256-XX	RES, ADJ, METAL GLAZE 22OK
RV105	1-224-256-XX	RES, ADJ, METAL GLAZE 22OK
RV106	1-224-254-XX	RES, ADJ, METAL GLAZE 47K
RV107	1-224-489-00	RES, ADJ, METAL FILM 2.2K
RV108	1-224-661-00	RES, ADJ, METAL FILM 47K
RV109	1-224-252-XX	RES, ADJ, METAL GLAZE 10K
RV110	1-224-254-XX	RES, ADJ, METAL GLAZE 47K
RV111	1-224-254-XX	RES, ADJ, METAL GLAZE 47K
RV112	1-224-491-00	RES, ADJ, METAL FILM 22K
RV113	1-224-661-00	RES, ADJ, METAL FILM 47K
RV301	1-224-256-XX	RES, ADJ, METAL GLAZE 220K
RV302	1-224-255-XX	RES, ADJ, METAL GLAZE 100K
RV303 RV304 RV401 RV402 RV403	1-224-254-XX 1-224-254-XX 1-226-235-00 1-226-235-00 1-226-237-00	RES, ADJ, METAL GLAZE 47K RES, ADJ, METAL GLAZE 47K RES, ADJ, CARBON 5K RES, ADJ, CARBON 5K RES, ADJ, CARBON 20K
RV404 RV501 RV502 RV503 RV504	1-226-237-00 1-226-235-00 1-226-235-00 1-226-237-00 1-226-237-00	RES, ADJ, CARBON 20K RES, ADJ, CARBON 5K RES, ADJ, CARBON 5K RES, ADJ, CARBON 20K RES, ADJ, CARBON 20K
RV701 RV702 RV703 RV704 RV705	1-224-661-00 1-224-492-00 1-226-236-00 1-226-236-00 1-226-236-00	RES, ADJ, METAL FILM 47K RES, ADJ, METAL FILM 100K RES, ADJ, CARBON 10K RES, ADJ, CARBON 10K RES, ADJ, CARBON 10K
RV706 RV901 RV902 RV903 RV904 RV905	1-226-236-00 1-228-008-00 1-224-488-00 1-224-661-00 1-226-234-00 1-226-234-00	RES, ADJ, CARBON 10K RES VARIABLE 1K (B) RES, ADJ, METAL FILM 470 RES, ADJ, METAL FILM 47K RES, ADJ, CARBON 2K RES, ADJ, CARBON 2K
RY101	1-515-323-00	RELAY
RY801	1-515-323-00	RELAY
	1-553-606-00 1-553-606-00	SWITCH SWITCH
\$801	1-553-580-00	SWITCH, KEY BOARD
\$802	1-553-580-00	SWITCH, KEY BOARD
\$803	1-553-580-00	SWITCH, KEY BOARD
\$804	1-553-580-00	SWITCH, KEY BOARD
\$805	1-553-580-00	SWITCH, KEY BOARD
\$806	1-553-580-00	SWITCH, KEY BOARD
\$807	1-553-580-00	SWITCH, KEY BOARD

ELECTRICAL PARTS

	Ref.No.	Part No.	Description
		1-553-318-00 1-553-319-00	(E,AEP,UK)SWITCH, PUSH (AC POWER) (US,Canadian)SWITCH, PUSH (AC POWER)
	S809 ∕ <u>A</u>	1-552-535-00	(E)SWITCH, POWER VOLTAGE CHANGE
	T801 🚹	1-447-043-00 1-447-127-00 1-447-128-00	(US,Canadian)TRANSFORMER, POWER (AEP,UK)TRANSFORMER, POWER (E)TRANSFORMER, POWER
	T802 <u>A</u>	1-446-955-21 1-446-957-21 1-446-956-21	(E)TRANSFORMER, POWER (AEP,UK)TRANSFORMER, POWER (US,Canadian)TRANSFORMER, POWER
	TH101	1-800-202-XX	THERMISTOR S-10K
	X201 X701	1-527-482-00 1-527-380-00	RADIATOR, CRYSTAL CRYSTAL, OSC
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- Due to standardization, parts with part numbers ($\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X$) may be different from those used in the set.

CAPACITORS:

CAPACITORS:
All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers.
MF:μF, PF:μμF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

COILS

։ MMH ։ mH, UH ։ բH

The components identified by shading and mark A are critical for safety.

Replace only with part number specified.

MEMO

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ELECTROLYTIC CAPACITORS

			RATING	•	→ : Use the high volt	age rated one.
	6.3 VOLT.	10 VOLT.	16 VOLT.	25 VOLT.	35 VOLT.	50 VOLT.
CAP. (µF)	PART No.	PART No.				
0.47					→	1-121-726-00
1.0					→	1-121-391-00
2.2					→	1-121-450-00
3.3	→	→	→	1-121-392-00	→	1-121-393-00
4.7	→	→	→	1-121-395-00		1-121-396-00
10		→	1-121-651-00	1-121-398-00	→	1-121-738-00
22	<u>→</u>	-	1-121-479-00	1-121-480-00	1-121-662-00	1-121-152-00
33	-	→	1-121-403-00	1-121-404-00	1-121-652-00	1-121-405-00
47	→	1-121-352-00	1-121-409-00	1-121-410-00	1-121-653-00	1-121-411-00
100	→	1-121-414-00	1-121-415-00	1-121-416-00	1-121-357-00	1-121-417-00
220	1-121-415-00	1-121-420-00	1-121-421-00	1-121-422-00	1-121-261-00	1-121-423-00
330	1-121-751-00	1-121-805-00	1-121-521-00	1-121-654-00	1-121-655-00	1-121-656-00
470	1-121-424-00	1-121-425-00	1-121-426-00	1-121-733-00	1-121-361-00	1-121-810-00
1000		1-121-736-00	1-121-245-00	1-121-657-00	1-121-388-00	1-123-061-00
2200	1-121-658-00	1-121-659-00	1-121-660-00	1-123-067-00	1-121-984-00	
3300	1-121-661-00	1-123-075-00	1-123-071-00			

	100 VOLT.	160 VOLT.	250 VOLT.	350 VOLT.
CAP. (µF)	PART No.	PART No.	PART No.	PART No.
0.47		_	_	-
1.0	1-123-249-00	1-123-252-00	1-123-003-00	1-121-168-00
2.2	1-123-250-00	1-123-026-00	_	1-123-028-00
3,3	1-121-995-00	_	1-123-004-00	1-123-006-00
4.7	1-123-255-00	1-121-246-00	1-121-759-00	1-123-007-00
10	1-121-126-00	1-121-999-00	1-123-254-00	1-123-008-00
22	1-121-996-00	1-123-253-00	1-123-005-00	1-123-022-00
33	1-121-997-00	1-121-757-00	-	-
47	1-123-251-00	1-121-919-00	_	_
100	1-123-084-00		_	-

CERAMIC CAPACITORS

			RAT	ING			
	50 VOLT.		50 VOLT.	045 (-5)	50 VOLT.	CAP. (μF)	50 VOLT.
CAP. (pF)	PART No.	CAP. (pF)	PART No.	CAP. (pF)	PART No.	CAF. (µF)	PART No.
0.5	1-101-837-00	22	1-102-959-00	150	1-101-361-00	0.001	1-102-074-00
0.75	1-101-586-00	24	1-102-960-00	160	1-101-367-00	0.0012	1-102-118-00
1.0	1-102-934-00	27	1-102-961-00	180	1-102-976-00	0.0015	1-102-119-00
1.5	1-101-576-00	30	1-102-962-00	200	1-102-977-00	0.0018	1-102-120-00
2.0	1-102-935-00	33	1-102-963-00	220	1-102-978-00	0.0022	1-102-121-00
3	1-102-936-00	36	1-102-964-00	240	1-102-979-00	0.0027	1-102-122-00
4	1-102-937-00	39	1-102-965-00	270	1-102-980-00	0.0033	1-102-123-00
•	1-102-942-00	43	1-102-966-00	300	1-102-981-00	0.0039	1-102-124-00
6	1-102-943-00	47	1-101-880-00	330	1-102-820-00	0.0047	1-102-125-00
7	1-102-944-00	51	1-101-882-00	360	1-102-821-00	0.0056	1-102-126-00
	1-102-945-00	56	1-101-884-00	390	1-102-822-00	0.0068	1-102-127-00
9	1-102-946-00	62	1-101-886-00	430	1-102-823-00	0.0082	1-102-128-00
10	1-102-947-00	68	1-101-888-00	470	1-102-824-00	0.01	1-102-129-00
11	1-102-948-00	75	1-101-890-00	510	1-101-059-00	0.022	1-101-005-00
12	1-102-949-00	82	1-102-971-00	560	1-102-115-00	0.047	1-101-006-00
13	1-102-950-00	91	1-102-972-00	680	1-102-116-00		
15	1-102-951-00	100	1-102-973-00	820	1-102-117-00		
16	1-102-952-00	110	1-102-815-00				
18	1-102-953-00	120	1-102-816-00				İ
20	1-102-958-00	130	1-101-081-00				

 $0.001\mu F = 1,000pF$

CERAMIC (SEMICONDUCTOR) CAPACITORS

		RA	ATING -	: Use the high vo	Itage rated one.
	25 VOLT.	50 VOLT.	048 (45)	25 VOLT.	50 VOLT.
CAP. (µF)	PART No.	PART No.	CAP. (μF)	PART No.	PART No.
0.001	→	1-161-039-00	0.018	1-161-016-00	1-161-054-00
0.0012	_ →	1-161-040-00	0.022	1-161-017-00	1-161-055-00
0.0015		1-161-041-00	0.027	1-161-018-00	1-161-056-00
0.0018		1-161-042-00	0.033	1-161-019-00	1-161-057-00
0.0022		1-161-043-00	0.039	1-161-010-00	1-161-058-00
0.0027	→	1-161-044-00	0.047	1-161-021-00	1-161-059-00
0.0033	<u>→</u>	1-161-045-00	0.056	→	1-161-060-00
0.0039	→	1-161-046-00	0.068	→	1-161-061-00
0.0047	-	1-161-047-00	0.082	1-161-024-00	1-161-062-00
0.0056	-	1-161-048-00	0.1	1-161-025-00	1-161-063-00
0.0068	→	1-161-049-00			
0.0082	1-161-012-00	1-161-050-00			
0.01	1-161-013-00	1-161-051-00			
0.012	→	1-161-052-00		1	
0.015	1-161-015-00	1-161-053-00			

MYLAR CAPACITORS

						RATING					
	50 VOLT.	100 VOLT.	200 VOLT.	0.10 (.5)	50 VOLT.	100 VOLT.	200 VOLT.	CAP. (μF)	50 VOLT.	100 VOLT.	200 VOLT.
CAP. (µF)	PART No.	PART No.	PART No.	CAP. (µF)	PART No.	PART No.	PART No.	CAP. (µF)	PART No.	PART No.	PART No.
0.001	1-108-227-00	1-108-365-00	1-108-409-00	0.01	1-108-239-00	1-108-377-00	1-108-421-00	0.1	1-108-251-00	1-108-389-00	1-108-433-0
0.0012	1-108-351-00	1-108-366-00	1-108-410-00	0.012	1-108-357-00	1-108-378-00	1-108-422-00	0.12	1-108-363-00	1-108-390-00	1-108-434-0
0.0015	1-108-228-00	1-108-367-00	1-108-411-00	0.015	1-108-240-00	1-108-379-00	1-108-423-00	0.15	1-108-252-00	1-108-391-00	1-108-435-0
0.0018	1-108-352-00	1-108-368-00	1-108-412-00	0.018	1-108-358-00	1-108-380-00	1-108-424-00	0.18	1-108-364-00	1-108-392-00	1-108-436-0
0.0022	1-108-230-00	1-108-369-00	1-108-413-00	0.022	1-108-242-00	1-108-381-00	1-108-425-00	0.22	1-108-254-00	1-108-393-00	1-108-437-0
0.0027	1-108-353-00	1-108-370-00	1-108-414-00	0.027	1-108-359-00	1-108-382-00	1-108-426-00	0.27	1-108-854-00		-
0.0033	1-108-232-00	1-108-371-00	1-108-415-00	0.033	1-108-244-00	1-108-383-00	1-108-427-00	0.33	1-108-855-00	-	_
0.0039	1-108-354-00	1-108-372-00	1-108-416-00	0.039	1-108-360-00	1-108-384-00	1-108-428-00	0.39	1-108-856-00	_	-
0.0047	1-108-234-00	1-108-373-00	1-108-417-00	0.047	1-108-246-00	1-108-385-00	1-108-429-00	0.47	1-108-857-00	_	-
0.0056	1-108-355-00	1-108-374-00	1-108-418-00	0.056	1-108-361-00	1-108-386-00	1-108-430-00				
0.0068	1-108-237-00				1-108-249-00	1-108-387-00	1-108-431-00				
0.0082	1-108-356-00	1-108-376-00	1-108-420-00	0.082	1-108-362-00	1-108-388-00	1-108-432-00				



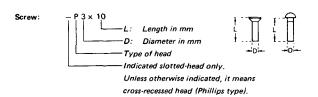
			RATING	→:	Use the high voltag	e rated one.	
	3.15 VOLT.	6.3 VOLT.	10 VOLT.	16 VOLT.	20 VOLT.	25 VOLT.	35 VOLT.
CAP. (µF)	PART No.	PART No.	PART No.				
0.01						→	1-131-396-00
0.015						→	1-131-397-00
0.022						→	1-131-398-00
0.033						→	1-131-399-00
0.047						>	1-131-400-00
0.068					→	→	1-131-401-00
0.1					→	→	1-131-402-00
0.15					→	→	1-131-403-00
0.22				1	→		1-131-404-00
0.33		1			.→	1-131-409-00	1-131-405-00
0.47	-	-		_	1-131-412-00	>	1-131-406-00
0.68		-		1-131-415-00	→	1-131-410-00	1-131-407-00
1.0	-		1-131-418-00	-	1-131-413-00	→	1-131-408-00
1.5	_	1-131-421-00	-	1-131-416-00	→	1-131-411-00	1-131-348-00
2.2	1-131-424-00	_	1-131-419-00	_	1-131-414-00	1-131-355-00	1-131-349-00
3.3	_	1-131-422-00		1-131-417-00	1-131-362-00	1-131-356-00	1-131-350-00
4.7	1-131-425-00	-	1-131-420-00	1-131-369-00	1-131-363-00	1-131-357-00	1-131-351-00
6.8		1-131-423-00	1-131-376-00	1-131-370-00	1-131-364-00	1-131-358-00	1-131-352-00
10	1-131-426-00	1-131-383-00	1-131-377-00	1-131-371-00	1-131-365-00	1-131-359-00	1-131-353-00
15	1-131-390-00	1-131-384-00	1-131-378-00	1-131-372-00	1-131-366-00	1-131-360-00	
22	1-131-391-00	1-131-385-00	1-131-379-00	1-131-373-00	1-131-367-00		
33	1-131-392-00	1-131-386-00	1-131-380-00	1-131-374-00			
47	1-131-393-00	1-131-387-00	1-131-381-00	- '		1	
68	1-131-394-00	1-131-388-00	-	***			
100	1-131-395-00	_	_				

			RATING			
	3 VOLT.	6.3 VOLT.	10 VOLT.	16 VOLT.	20 VOLT.	35 VOLT.
CAP. (µF)	PART No.	PART No.	PART No.	PART No.	PART No.	PART No.
0.033	~- 					1-131-273-00
0.047				i		1-131-274-00
0.068						1-131-275-00
0.1						1-131-276-00
0.15						1-131-277-00
0.22				_	1-131-262-00	1-131-278-00
0.33			_	_	1-131-263-00	1-131-279-00
0.47			1-131-169-00	_	1-131-264-00	1-131-280-00
0.68			-	1-131-258-00	1-131-265-00	1-131-281-00
1.0			1-131-254-00	_	1-131-266-00	1-131-282-00
1.5		1-131-250-00			1-131-267-00	1-131-283-00
2.2		_	1000	1-131-259-00	1-131-268-00	1-131-284-00
3.3		_	1-131-255-00	_	1-131-269-00	_
4.7		1-131-251-00	1-131-171-00	_	1-131-270-00	_
6.8		_	_	1-131-260-00	1-131-271-00	-
10		_	1-131-256-00		1-131-272-00	_
15	_	1-131-252-00	_	1-131-261-00		
22	_	_	1-131-257-00		·	
33	1-131-176-00	1-131-253-00	1-131-173-00	_		
47	1-131-288-00	1-131-174-00	_	***		
100	1-131-177-00					

1/4 WATT CARBON RESISTORS

Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.
1.0	1-246-401-00	10	1-246-425-00	100	1-246-449-00	1.0k	1-246-473-00	10k	1-246-497-00	100k	1-246-521-00	1.0M	1-246-545-00
1.1	1-246-402-00	11	1-246-426-00	110	1-246-450-00	1.1k	1-246-474-00	11k	1-246-498-00	110k	1-246-522-00	1.1M	1-210-814-00
1.2	1-246-403-00	12	1-246-427-00	120	1-246-451-00	1.2k	1-246-475-00	12k	1-246-499-00	120k	1-246-523-00	1.2M	1-210-815-00
1.3	1-246-404-00	13	1-246-428-00	130	1-246-452-00	1.3k	1-246-476-00	13k	1-246-500-00	130k	1-246-524-00	1.3M	1-210-816-00
1.5	1-246-405-00	15	1-246-429-00	150	1-246-453-00	1.5k	1-246-477-00	15k	1-246-501-00	150k	1-246-525-00	1.5M	1-210-817-00
1.6	1-246-406-00	16	1-246-430-00	160	1-246-454-00	1.6k	1-246-478-00	16k	1-246-502-00	160k	1-246-526-00	1.6M	1-210-818-00
1.8	1-246-407-00	18	1-246-431-00	180	1-246-455-00	1.8k	1-246-479-00	18k	1-246-503-00	180k	1-246-527-00	1.8M	1-210-819-00
2.0	1-246-408-00	20	1-246-432-00	200	1-246-456-00	2.0k	1-246-480-00	20k	1-246-504-00	200k	1-246-528-00	2.0M	1-210-820-00
2.2	1-246-409-00	22	1-246-433-00	220	1-246-457-00	2.2k	1-246-481-00	22k	1-246-505-00	220k	1-246-529-00	2.2M	1-210-821-00
2.4	1-246-410-00	24	1-246-434-00	240	1-246-458-00	2.4k	1-246-482-00	24k	1-246-506-00	240k	1-246-530-00	2.4M	1-244-754-00
2.7	1-246-411-00	27	1-246-435-00	270	1-246-459-00	2.7k	1-246-483-00	27k	1-246-507-00	270k	1-246-531-00	2.7M	1-244-755-00
3.0	1-246-412-00	30	1-246-436-00	300	1-246-460-00	3.0k	1-246-484-00	30k	1-246-508-00	300k	1-246-532-00		1-244-756-00
3.3	1-246-413-00	33	1-246-437-00	330	1-246-461-00	3.3k	1-246-485-00	33k	1-246-509-00	330k	1-246-533-00	3.3M	1-244-757-00
3.6	1-246-414-00	36	1-246-438-00	360	1-246-462-00	3.6k	1-246-486-00	36k	1-246-510-00	360k	1-246-534-00	3.6M	1-244-758-00
3.9	1-246-415-00	39	1-246-439-00	390	1-246-463-00	3.9k	1-246-487-00	39k	1-246-511-00	390k	1-246-535-00	3.9M	1-244-759-00
4.3	1-246-416-00	43	1-246-440-00	430	1-246-464-00	4.3k	1-246-488-00	43k	1-246-512-00	430k	1-246-536-00	4.3M	1-244-760-00
4.7	1-246-417-00	47	1-246-441-00	470	1-246-465-00	4.7k	1-246-489-00	47k	1-246-513-00	470k	1-246-537-00		1-244-761-00
5.1	1-246-418-00	51	1-246-442-00	510	1-246-466-00	5.1k	1-246-490-00	51k	1-246-514-00	510k	1-246-538-00	ll .	
5.6	1-246-419-00	56	1-246-443-00	560	1-246-467-00	5.6k	1-246-491-00	56k	1-246-515-00	560k	1-246-539-00		
6.2	1-246-420-00	62	1-246-444-00	620	1-246-468-00	6.2k	1-246-492-00	62k	1-246-516-00	620k	1-246-540-00		
	1 046 401 00	68	1-246-445-00	680	1-246-469-00	6.8k	1-246-493-00	68k	1-246-517-00	680k	1-246-541-00		
6.8	1-246-421-00	75	1-246-446-00	750	1-246-470-00	7.5k	1-246-494-00	75k	1-246-518-00	750k	1-246-542-00		
7.5	1-245-422-00	82	1-246-447-00	820		8.2k	1-246-495-00	82k	1-246-519-00	820k	1-246-543-00		
8.2	1-246-424-00	91	1-246-448-00	910	1-246-471-00	9.1k	1-246-496-00	91k	1-246-520-00	910k	1-246-544-00		
9.1	1-240-424-00	31	1 240 440 00	710	1 240 412 00	J.1K	1 240 450 00	L	1 240 020 00	JIOK	1 240 044 00		

HARDWARE NOMENCLATURE



Reference Designation	Shape	Description	Remarks
	·	SCREWS	
Р	€	pan-head screw	binding-head (B) screw for replacement
PWH 📳		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP	8 \$3-	pan-head screw with spring washer	binding-head (B) screw and spring washer for replace- ment
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R ·	€	round-head screw	binding-head (B) screw for replacement
К	₽	flat-countersunk-head screw	
RK	₽	oval-countersunk-head screw	
В	₽	binding-head screw	
T	€	truss-head screw	binding-head (B) screw for replacement
F	₽₽	flat-fillister-head screw	
RF	€□	fillister-head screw]
BV	€3	braizer-head screw]

Nut, Washer, Retaining ring:	
N 3 — Diameter of usable screw or shaft Reference designation	

Reference Designation	Shape	Description	Remarks
	1	SELF-TAPPING SCRE	ws
TA	(H)	self-tapping screw	ex: TA, P 3 x 10
PTP	•	pan-head self-tapping screw	binding-head self- tapping (TA, B) screw for replacement
PTPWH	=	pan-head self-tapping screw with washer face	binding-head self tapping (TA, B) screw and flat washer for replacement
PTTWH #		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
		SET SCREWS	
sc	-	set screw	
sc	-00-	hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
		NUT	
N	-(]-()-()-()	nut	
		WASHERS	
w	0	flat washer	
sw	-⊚-\$-	spring washer	
LW	0	internal-tooth lock washer	ex: LW3, internal
LW	٥	external-tooth lock washer	ex: LW3, external
		RETAINING RINGS	
E	0	retaining ring	
G	<u>@</u>	grip-type retaining ring	

STEREO TURNTABLE SYSTEM

PS-X800

SUPPLEMENT

File this supplement with the service manual.

CIRCUIT DESCRIPTION

US Model Canadian Model AEP Model UK Model E Model

> No. 1 October, 1981

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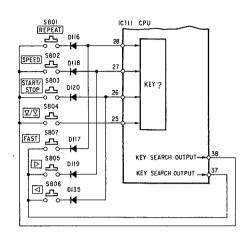
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3.	Brake circuit.				 				12
	Tonearm horizontal angle detection circuit								14
5.	Speed control of FF, FWD motor								16
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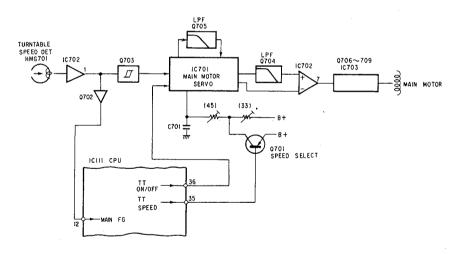


SECTION 1 BLOCK DIAGRAMS

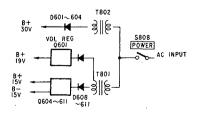
1. CPU AND KEY BLOCKS



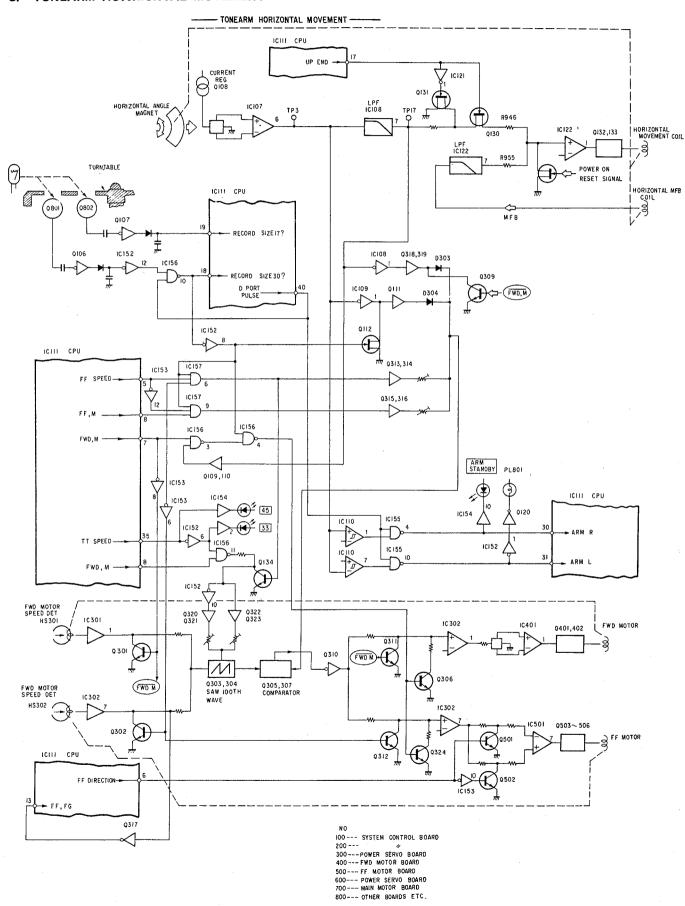
2. MAIN MOTOR/POWER SECTION



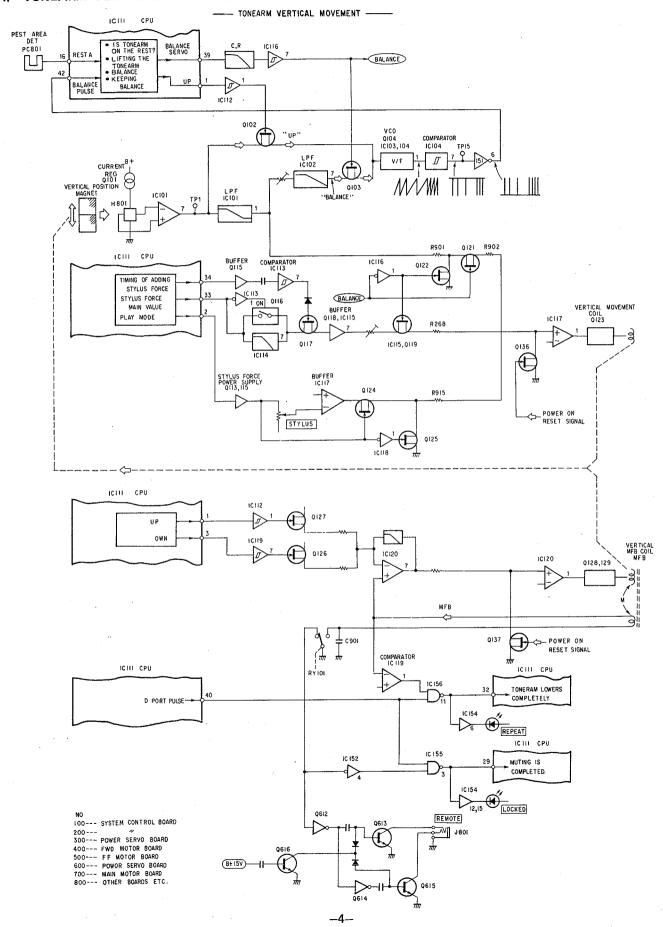
NO
100--- SYSTEM CONTROL BOARD
200--- //
300----POWER SERVO BOARD
400---FFW MOTOR BOARD
500----FF MOTOR BOAR
600----POWER SERVO BOARD
700--- MAIN MOTOR BOARD
800--- OTHER BOARDS ETC



3. TONEARM HORIZONTAL MOVEMENT



4. TONEARM VERTICAL MOVEMENT



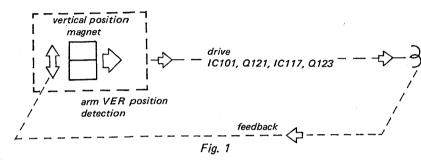
SECTION 2 CIRCUIT DESCRIPTION

1. CONFIGURATION OF THE CIRCUIT

The block diagrams on pages 2-4 illustrate only the portion necessary to understand the operation of the circuit.

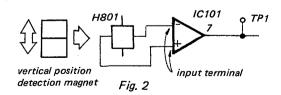
From the block diagrams it can be seen that independent circuits exist.

1-1. Block diagram on page 4: servo amp



- (1) Fig. 1 illustrates the servo amp which controls vertical movement of the tonearm.
- (2) The servo amp is composed of the following three blocks: drive circuit, feedback circuit, detection circuit.
- (3) The servo amp can be controlled from outside. In PS-X800, this characteristic is used to control the record player function in the following way.
 - Servo circuits having individual purposes are placed in each section. These purposes are: tonearm movement control turntable movement control arm base movement control
 - The microcomputer (IC111) controls these servo circuits according to the program in the IC111.

1-2. In block diagram on page 4, the following circuit is shown.



(1) IC101 is operational amp.

The operational amp has the following features:

- Voltage gain: infinite
- Amplification is performed by acknowledging the voltage difference between input terminals as input signal.

 Frequency response of the amp's voltage gain can be controlled by an outside element (resistor, capacitor, etc.)

Owing to the above mentioned features, the following main circuit is obtained: comparator, which includes Schmitt trigger and constant current circuit.

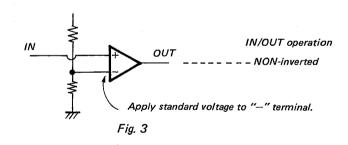
(2) Comparator

The comparator ascertains the voltage at a certain point in the circuit.

 When the operational amp serves as the comparator, two kinds of circuit structure exist and one of them will be selected.

Fig. 3, 4 show two kinds of circuit structure:

(NON INV)



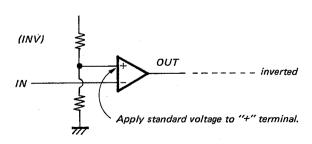


Fig. 4

The comparator detects a slight change in input, based on reference voltage, and outputs positive or negative voltage.

Fig. 5 illustrates this operation.

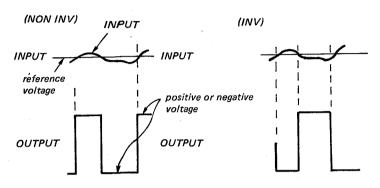
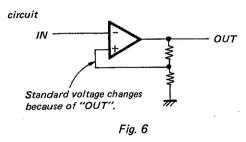


Fig. 5

(3) Schmitt Trigger

The Schmitt trigger is a type of comparator which has a circuit where reference level can be shifted during the operation of comparing. Fig. 6, 7 show the circuit and its characteristics. Though the circuit is not illustrated in the block diagram, it is IC106 which detects the tonearm's resting position and serves as the Schmitt trigger.



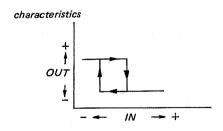
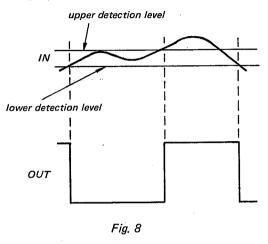


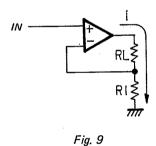
Fig. 7

Another way to show the operation illustrated in Fig. 6, 7 is as follows:



(4) Constant Current Circuit

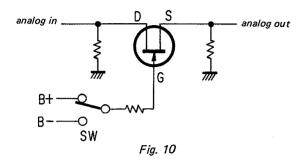
This circuit is used in the aforementioned servo amp to supply current flow in proportion to input (IN) and load (RL).



- This circuit detects current flowing through RL and feeds back negatively to the input terminal.
- This circuit is effective when RL is a coil.
- When RL is a coil, delay caused by the coil is corrected by the gain increase of the operational amp.

1-3. FET Analog Switch

Block diagram on page 4: Q102, etc. The circuit shown in Fig. 10 is an analog switch.



- Fig. 10 illustrates N-channel junction FET and is an example of when source (S) is positioned at the analog output side.
- When the switch for gate (G) polarity is set at B+ side, current flows between drain (D) and source (S).
- When the switch for gate (G) polarity is set at B- side, current between drain (D) and source (S) is cut off.
- Though FET is turned on and off by the change in gate voltage, FET has either of the following characteristics, that is, enhancement or depression.
- FET used in PS-X800 has the depression characteristic as shown in Fig. 11.

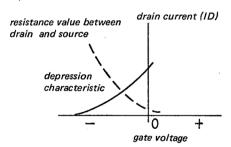
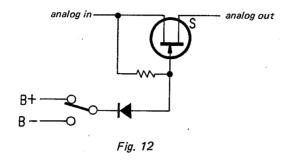


Fig. 11

- From Fig. 11, the following can be seen:
- Cutoff of FET is obtained by making the gate voltage, not the source voltage, negative.
- To turn FET on, make source voltage slightly positive.

- Circuit diagram of PS-X800 is shown in Fig. 12.



2. TERMINALS OF IC111 (MICROCOMPUTER) AND THEIR FUNCTIONS

Hereafter, IC111 (μ PD1511C12) will be called CPU (Central Processing Unit.)

2-1. Input/Output of CPU

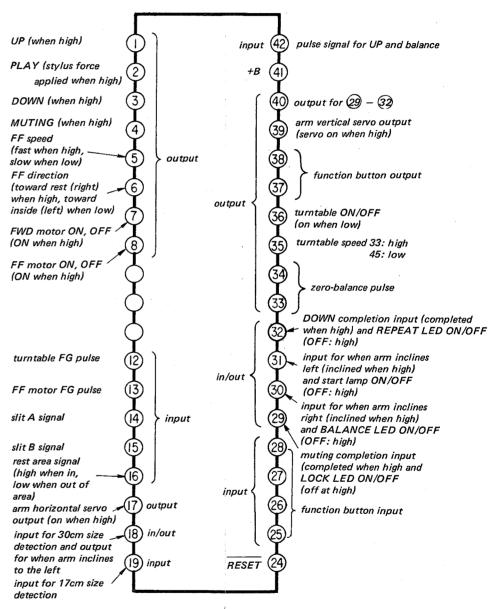


Fig. 13

2-2. CPU Terminals

The circuit for tonearm vertical movement is illustrated in block diagram on page 4.

(1) Route A in Fig. 14

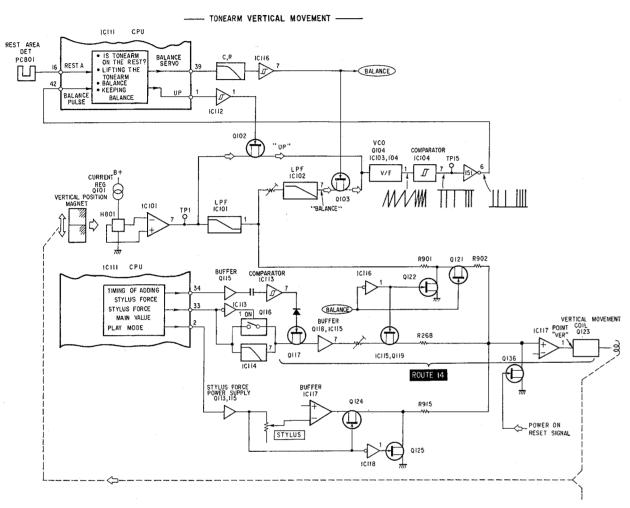


Fig. 14

Route A is the positive or negative voltage bus applied to POINT VER via Q117.

The tonearm's vertical movement is decided by the output of Q117.

POINT VER Tonearm Q117 output MAX: +11.1V descends strongly □ DOWN descends weakly MIN: 0V

The tonearm's descending force is in inverse proportion to the shell's weight, but only if the shell's weight is within a certain range. The source to lower the tonearm is the sawtooth wave stored in C118.

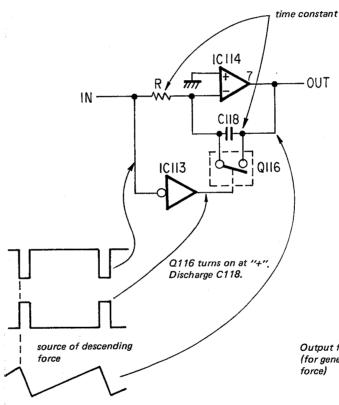


Fig. 15

IC114's gain is so great that the saw-tooth wave can be obtained as output when the input shown in Fig. 15 is applied.

The pulse to generate the saw-tooth wave is fed from pin (33) of the CPU.

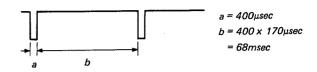
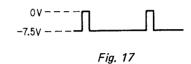
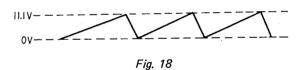


Fig. 16

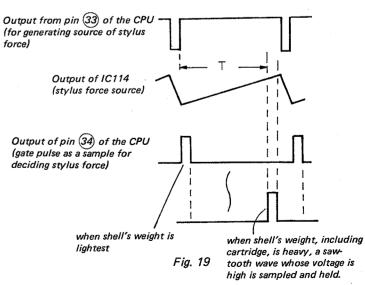
The pulse in Fig. 16 is divided at R254, 255 and is as follows across R255. Note: Polarity is reversed because IC114 inverts.



Voltage level of the saw-tooth wave obtained at pin (7) of IC114 is as shown in Fig. 18.



In PS-X800, the source of stylus force applied to the tonearm is prepared by the saw-tooth wave, and the level of stylus force is calculated by the CPU and determined by comparing it with the sampling pulse generated from pin 34 of the CPU.



Position of gate pulse as a sample for deciding stylus force is calculated during zero balance of the tonearm and memorized in the CPU. The source for calculation is pulse frequency input to pin 42 of the CPU. The relation between the source for calculation and output of pin 34 of the CPU is as follows:

- f: pulse frequency input to pin (1) for calculation
- T: delay of pulse for sampling output from pin (34)
- $T = 400 \; (\mu sec) \times f/10$
- (2) Pins 29 32 for Both Input and Output and Pin 40 for Selecting Mode

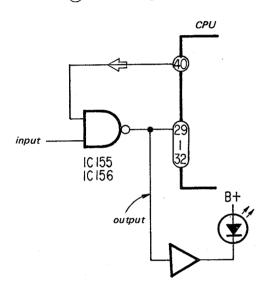


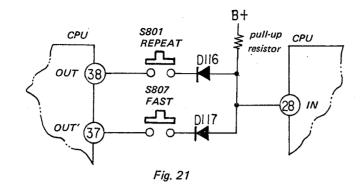
Fig. 20

When the CPU reads out the input, pin 40 sends "1" and opens the gate of IC155, 156. It takes $10-20~\mu \text{sec}$ for the gate to open. When the CPU wants to send output, pin 40 sends "0" and closes the gate for reading out the input.

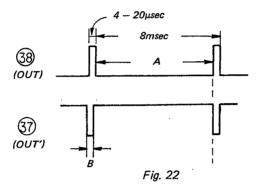
(3) Matrix Circuit

The CPU looks for a pushed function switch via the matrix circuit. The matrix circuit is used to deal with seven kinds of input by four input terminals (pins 25 - 28). Function switches are divided into two groups which are switched by the pulse divided by hour and minute of pins 37 and 38.

Part of the circuit is shown in Fig. 21.



The pulse for switching the groups is as shown in Fig. 22.



Whether or not a function switch is pushed can be checked by:

"0" pulse generated by pushing switch of group 38 within time "A"

group (38) within time "A"
"0" pulse generated by pushing switch of group (37) within time "B"

3. BRAKE CIRCUIT

When stopping the FF motor for the tonearm, if the brake is not applied, inertia will cause the tonearm to drift.

To apply the brake, reversing voltage must be applied under the following conditions:

when the tonearm is at the drop point when the arm direction button is released when the tonearm is horizontally balanced after being inclined.

When the rotation of the FF motor decreases to 90 rpm, the brake will be released, that is, the FF motor turns off. To confirm that the rotation has decreased to 90 rpm, measure the frequency of the FG head for FF.

The FG head on the FF motor and FWD motor generates a pulse when the motors rotate. The number of rotations per minute is called rpm. The frequency per second generated by the FG head is calculated by the following method:

n (rpm) x $200 \div 60$ (sec) = frequency (Hz)

200 pulses/rotation n:

n: number of motor rotations

Note: This is for one minute, so it is divided into 60 seconds.

When FG frequency becomes less than 300Hz, the brake will be released. Actually, a cycle is used to command the program.

cycle (per second) = 1/frequency = 1/300Hz = 3.3msec

That is, when there are more than 3.3msec between the first leading edge of the pulse and the next, the FG frequency is less than 300Hz, and when it is less than 3.3msec, the frequency is more than 300Hz.

3-1. Explanation of 1234 on the Brake Timing Chart on Fig. 23.

FAST button are simultaneously depressed. The computer reads out this command input and changes the speed of the FF motor from LOW to HIGH (at point (3)).

The brake is applied as follows:

When the arm direction button [<] and FAST button are released (point 3), the command for FAST speed (at point 2) does not change and immediately, to reverse the direction of the motor rotation, the command to apply the brake is generated from (4).

Another method for applying the brake is: when the tonearm is horizontally balanced during record playing. In this condition, the brake is applied after the tonearm moves one slit.

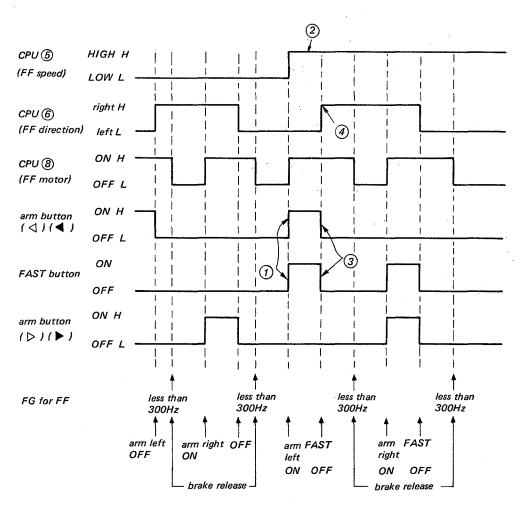


Fig. 23

4. TONEARM HORIZONTAL ANGLE DETECTION CIRCUIT

This circuit is composed of a Hall element for horizontal MFB detection and IC107, 109 and 110. IC110 detects to which side the tonearm inclines and then decides in which direction to turn the tonearm HOR drive motor.

IC109 detects how far the tonearm inclines from its normal position and then sends the command of lowspeed rotation or high-speed rotation to the tonearm HOR drive motor.

Fig. 24, 25 illustrate the operation:

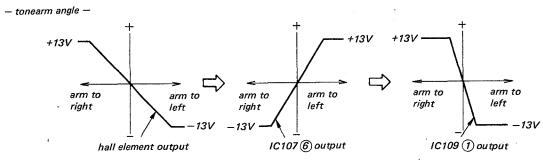


Fig. 24

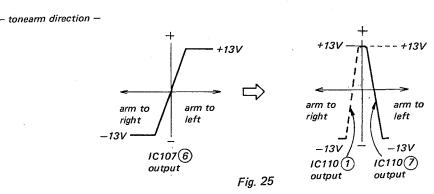


Fig. 24, 25 show:

When the tonearm inclines to the right, negative voltage is output at IC110 (1).

When the tonearm inclines to the left, nagative voltage is output at IC110 7.

These voltages are fed as commands to CPU via IC155.

Balance/UP End, DOWN End:

CPU 42 is an input terminal which "knows" the vertical position of the tonearm. The signal to indicate vertical position of the tonearm is applied to CPU as follows:

- (1) Hall element for detecting tonearm's vertical MFB detects the vertical position of the tonearm and sends the information to IC101.
- (2) DC amp of IC101, 102 amplifies and applies the signal to IC103 via Q103 gate.
- (3) IC103, 104 are VCO (voltage-controlled oscillator) and free-runs at a certain frequency. The frequency generated by IC103, 104 is added to IC103 6 and changed according to the signal level.

Thus, CPU "knows" the tonearm's vertical position.

4-1. Tonearm Balance

The tonearm is horizontally balanced when the shell's weight is 18g. The weight of this set's shell is between 10-17g, so the tonearm slopes upwards when the power is off, because the weight is less than 18g.

To maintain horizontal balance:

- The signal showing if the tonearm is horizontally balanced is obtained from H801 (Hall element in detecting section of vertical MFB).
- Voltage (difference signal) generated from H801 by balance-out is applied to Q123 via IC101, Q121 and IC117.
- Q123 is driven by the balance-out voltage and lowers the upward-sloping tonearm.
- The tonearm's movement is immediately fed back to H801.

These operations are performed in the shape of a loop, to maintain the tonearm as horizontal as possible. The circuit which maintains the tonearm's horizontal balance is called zero-balance servo amp.

Note: When the base voltage of Q123 becomes negative, the tonearm shell will drop down.

To confirm the weight of the shell:

The aforementioned servo circuit loop generates a signal to check the weight of the shell. The signal appears at IC103 ① via RV103, IC102 and Q103. VCO is composed of IC103 ⑥⑦ and IC104 ②①.

The signal indicating the weight of the shell in IC103 (1) controls VCO and generates the following output from VCO.

Weight of Shell	VCO Output Frequency	
, 17g	200Hz	
16g	400Hz	
15g	600Hz	
14g	800Hz	
13g	1000Hz .	
12g	1200Hz	
11g	1400Hz	
10g	1600Hz	

Fig. 26

Output from VCO is applied to CPU 42. CPU counts the pulse input to pin 42 every 0.1 sec. CPU judges that the tonearm is balanced if input is 160 counts.

This is because balancing of the tonearm is performed in the zero-balance servo amp.

4-2. UP END

To confirm whether the tonearm is lifted completely:

When UP/DOWN button is pressed during play, the tonearm lifts up. The output of VCO judges whether the tonearm has finished lifting or not. That is, when input of CPU 42 is less than 200Hz, the tonearm is up. CPU check the VCO frequency three times, and when the results are always less than 200Hz, CPU reconfirms that the tonearm is up. When the tonearm finishes lifting, CPU immediately corrects the horizontal vibration (right and left) of the tonearm.

4-3. DOWN END

At the beginning of play, it is confirmed that the stylus tip has reached the record. This is for the purpose of adding stylus force and releasing muting. The output of vertical MFB detecting coil confirms that the stylus tip has reached the record.

The vertical MFB detecting coil is positioned in the magnetic field and generates the following signal:

- Voltage generated by the movement of the coil (output is in direct proportion to the speed.)
- Direction of the movement, up or down, decides the polarity of the voltage generated.

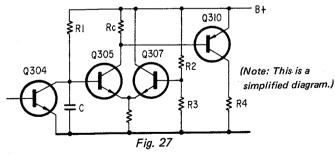
From the above, it is clear that the stylus tip reaches the record when output of MFB detecting coil is zero.

Following is the signal route for CPU to "know" that the stylus tip has reached the record. Coil of 600Ω in vertical MFB detecting section generates the signal.

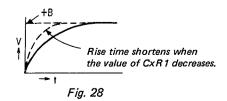
Note: If the record is warped, vertical MFB detecting coil generates a dynamic signal according to the warp. The tonearm's vertical and motional feedback is performed by using this signal.

5. SPEED CONTROL OF FF, FWD MOTOR

The circuit is composed of Q304, 305, 307, 310.



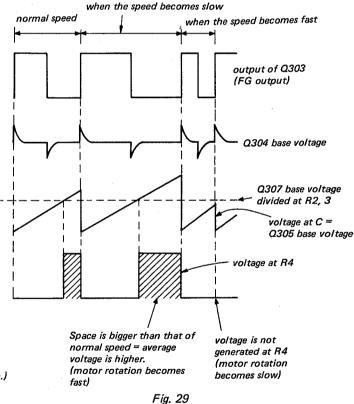
Charging current flows to "C" via R1 from B+ (See Fig. 28)



Q305, 307 are amplitude detection blocks.

Q307 is for reference and its base voltage is locked by the voltage divided at R2, 3 (+B x $\frac{R3}{R2 + R3}$).

Q305 is an amplitude comparator and when the input voltage applied to the base is higher than the reference voltage (base voltage of Q307), Q305 turns on and voltage decreases at Rc. Then Q310 turns on, and pulse voltage is generated at R4. Lowpass filter of IC302 at next stage rectifies this pulse voltage from R4 and makes it the driving voltage for FF or FWD motor. Fig. 29 explains this operation. Q304 is for discharging C. Input for driving Q304 is a pulse train which is proportionate to the speed of the FF or FWD motor.



Thus, to rotate the motor, voltage across R4 is used, that is, the servo circuit is formed to rotate the motor at a certain speed.

The following two decide the rotation speed of the motor.

(1) Base voltage at Q307

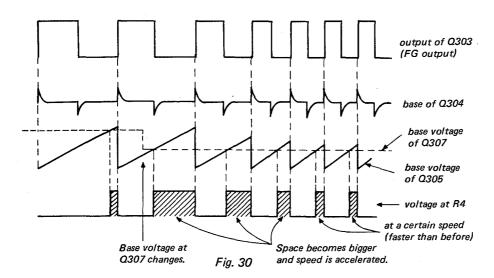
(2) CxR1:

CxR1: small \rightarrow rotation: fast CxR1: large \rightarrow rotation: slow

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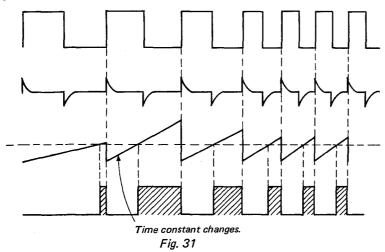
This is illustrated as follows:

(1) Base voltage at Q307



The lower the base (reference) voltage becomes, the faster the motor rotates.

(2) CxR1



The smaller the time constant is, the shorter the time for charging C becomes and the faster the motor rotates.

This amplitude detection block is common to both FF and FWD motors.

5-1. Selection of Rotation Speed (33 1/3, 45 rpm)

The tonearm moves rapidly at 45rpm than at 33 1/3 rpm. For smooth tonearm movement, Q321, 323 change the time constant. The time constant is composed of RV303, 304, 367 and C308. To move the arm rapidly, Q321 turns on and selects a shorter time constant, and speeds up the motor rotation.

5-2. Base Voltage at Q307 (reference voltage at amplitude detection block)

Reference voltage is applied as follows: In FF1 mode (slow mode), Q316 turns on and voltage divided by series resistors (R328,

RV302) and R325 is applied. In FF2 mode (fast mode), Q314 turns on and voltage is applied at the base via R307 and

RV301.

In FWD mode, voltage which is proportionate to the tonearm's horizontal vibration is applied through Q308. Of course, the bigger the tonearm's vibration is (refer to explanation of Tonearm Horizontal Angle Detection Circuit on page 14), the lower the reference voltage becomes and the faster the motor speed is. When the tonearm traces the pitch of grooves of more than 3.2mm, the motor changes from FWD to FF and transports the tonearm at the speed proportionate to the tonearm's vibration. For this purpose, output from IC109 is applied to the base of Q307 through Q111. Q314, 316, 309, 112 are for controlling base voltage of Q307 and when one of the transistors is on, the other three turn off.

Q301, 302, 311, 312 are for muting. Slow motor rotation (in both FF, FWD modes) will cause cogging of the motor, so to prevent that, Q302, 320 turn on and decrease the servo gain, so that the motor rotates smoothly.

6. OPERATING PROCEDURES OF PS-X800

6-1. Initialization when the power is on:

(1) When the power is on, reset signal is applied to CPU (24) from the power board.

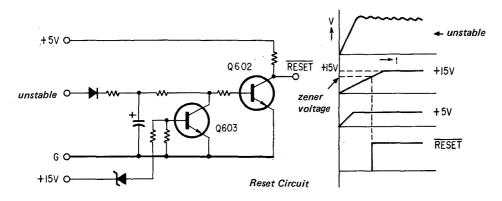


Fig. 32

- (2) CPU ① goes high (UP), Q102 turns on and voltage is applied to A-D converter circuit. Then pulse signal is generated and applied to CPU ② and UP completion is confirmed. (Refer to the flow chart on pages 21-23.)

 After UP is completed, output is delivered to CPU ⑦ (H). If CPU ⑦ is high, comparator of IC121 operates, Q131 turns off and Q130 turns on. Then horizontal angle detection circuit and horizontal MFB drive circuit become active. Horizontal servo circuit operates and centers the tonearm. (Servo gain is adjusted by RV107 and tonearm's vibration by RV108.)
- (3) While the tonearm is not in the arm rest area (CPU 16) is low), CPU 5 becomes high. While the tonearm is in the arm rest area (CPU 16) is high) CPU 5 goes low, CPU 6 goes high (right), CPU 8 goes high (FF motor: on) and pushes the tonearm to the arm rest. After the tonearm is on the arm rest, (confirm that the slit signal does not change for 0.8 second) CPU 1 goes low (UP released) and CPU 39 (balance servo) becomes high, comparator of IC116 operates, Q122 turns off, Q121 turns on and vertical servo loop is formed. (Servo gain adjustment is made at RV101, tonearm's vibration adjustment at RV103.)
- (4) When the tonearm is balanced, Q103 turns on and just when voltage is applied to the A-D converter circuit, balance LED lights up. When the balance pulse is that which is specified, balance LED turns off, balancing is completed and initialization is completed.

6-2. Automatic Start

After the START/STOP button is pressed, PS-X800 operates as follows.

CPU controls each section according to its automatic start program.

- Lights up START lamp.
- Starts balancing the tonearm and waits till the tonearm is balanced.
- Starts turntable rotation.
- Waits till turntable locks into a certain rotation speed.
- CPU (5) , (8) go high and (6) goes low.
 Then the tonearm is moved quickly to the left (inside).
- CPU (6) confirms if the tonearm leaves the rest area. When input of pin (16) changes to low level, tonearm has left the rest area.
- Pulse generated by the slit checks the movement of the tonearm. When 44th pulse is generated, CPU applies brake on the tonearm by making CPU (5) low and (18) high.
- The tonearm drops down when the 54th pulse is generated.

pin 8 low: stops lifting the tonearm

pin (1)low: stops lifting the tonearm

pin (3) high: lowers the tonearm

pin (32) high: tonearm reaches the record

pin (2) high: applies stylus force and waits for 0.3 second

pin (4) low: releases muting

pin (7) high: FWD motor for tonearm is turned on

Record playing begins.

6-3. End Detection

Whether the tonearm has reached the end of the record can be checked in the following way.

- The tonearm is at less than 130mm diameter.
- High voltage is applied to CPU (31) as a signal to indicate that the tonearm inclines to the left.

When the tonearm reaches the end:

pin 7,8 low: turntable stops rotating

pin 4 high: muting starts

pin 29 high: muting stops

pin 2 low: stops applying stylus force and lifts the tonearm

- Corrects the vibration of the tonearm.

- Turns FF motor on and sends the tonearm to the armrest: (5): H, (6): H, (8): H
- When the level at pin 16 is high, the tonearm has entered the rest area.
- Balances the tonearm.

6-4. Repeat

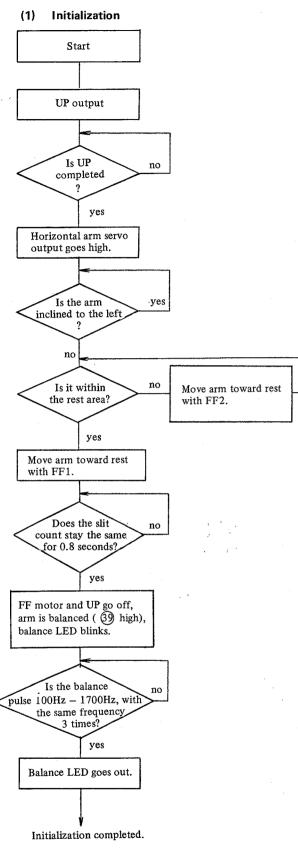
In the repeat mode, repeat play starts when the tonearm returns to the drop point, that is, before it reaches the rest.

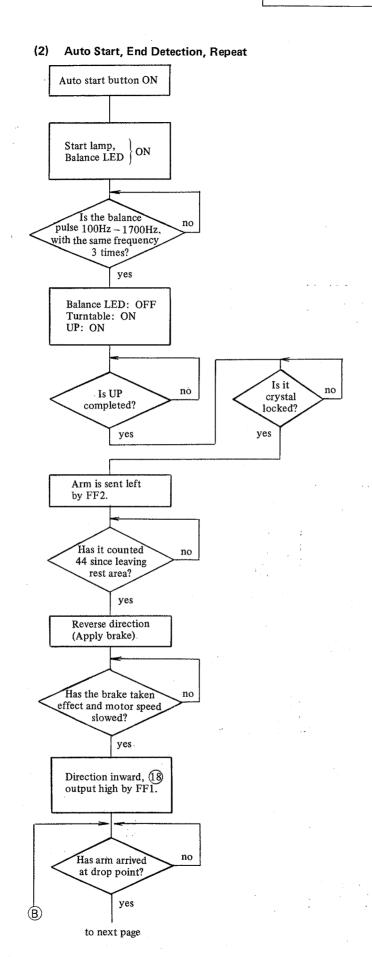
6-5. When the turntable is stopped by hand during play, FWD motor stops. Otherwise, the end of the tonearm will move even though the stylus tip is not moving.

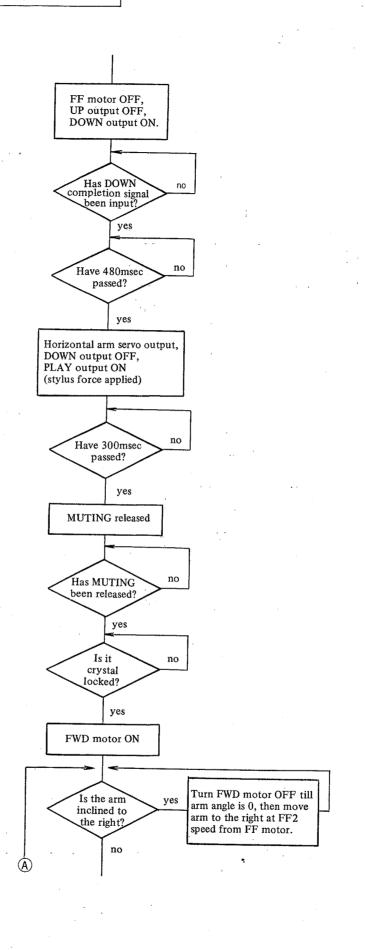
6-6. Playing Record with 1.6 - 3.2mm Pitch

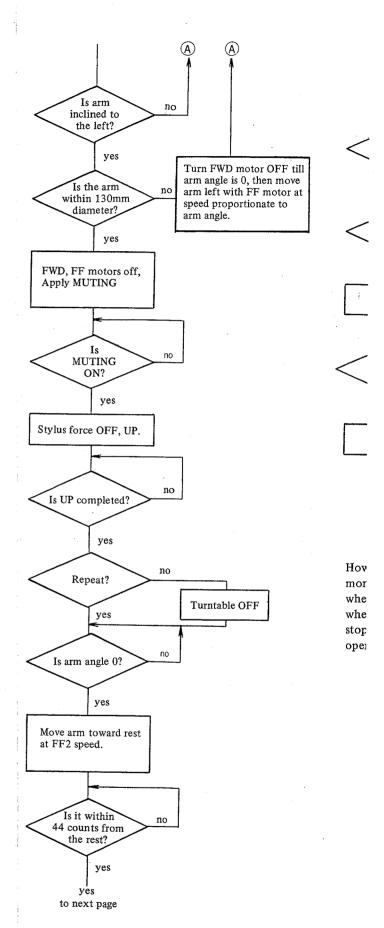
FWD motor rotates and lets the stylus trace the pitch of grooves of 0.5mm to 1.6mm, and FF motor traces the pitch of grooves of more than 3.2mm. For pitch out of the above range, i.e., 2.5mm, since the FWD motor can only cover up to 1.6mm pitch, the stylus moves 0.9mm extra per one rotation. This is added and a signal showing the tonearm's excessive vibration to the left is generated, and the motor changes from FWD to FF. Since the FF motor only covers pitch of more than 3.2mm, the stylus delays this time, and the motor changes from FF back to FWD. This is done repeatedly in order to trace grooves of 1.6 – 3.2mm pitch.

6-7. Flow Chart

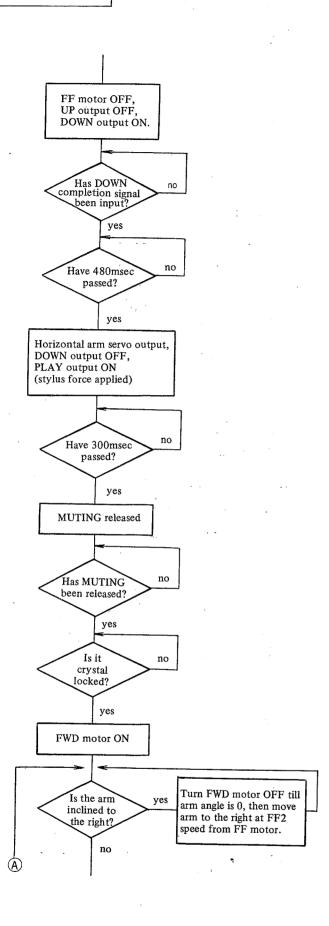


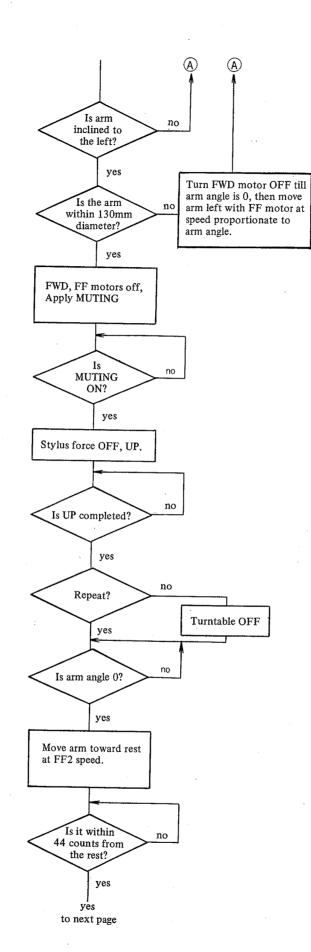


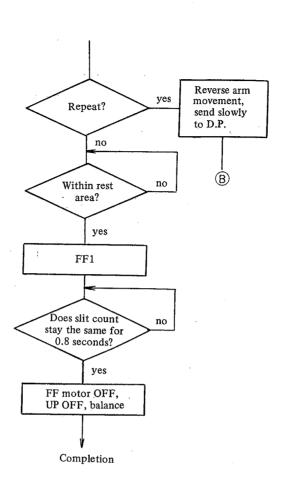




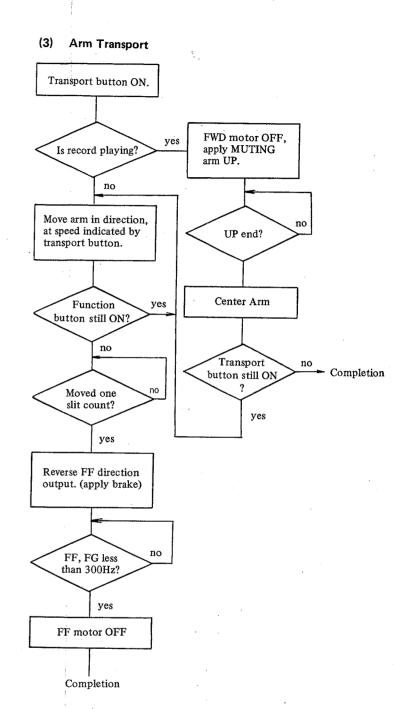
X800

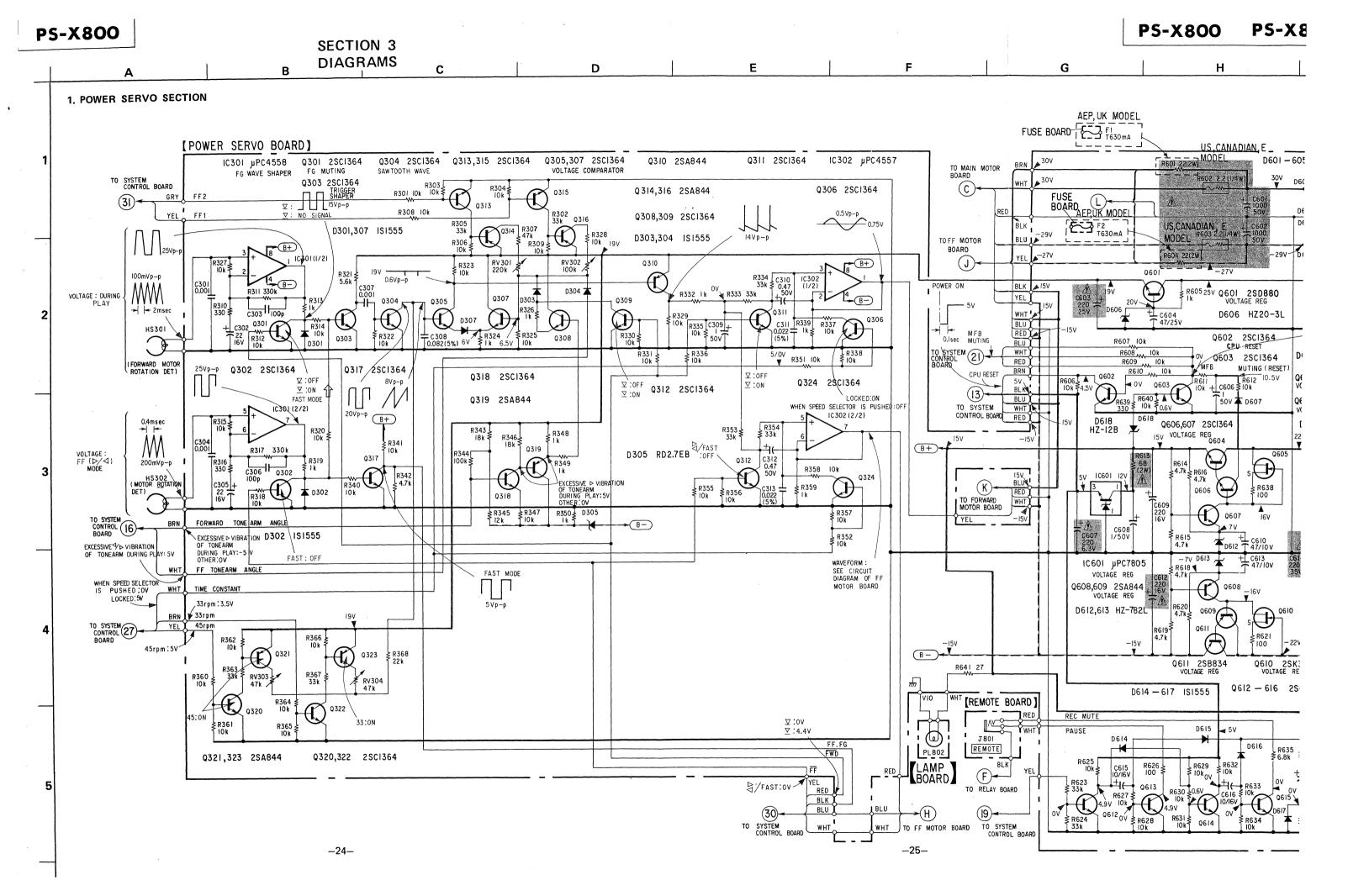


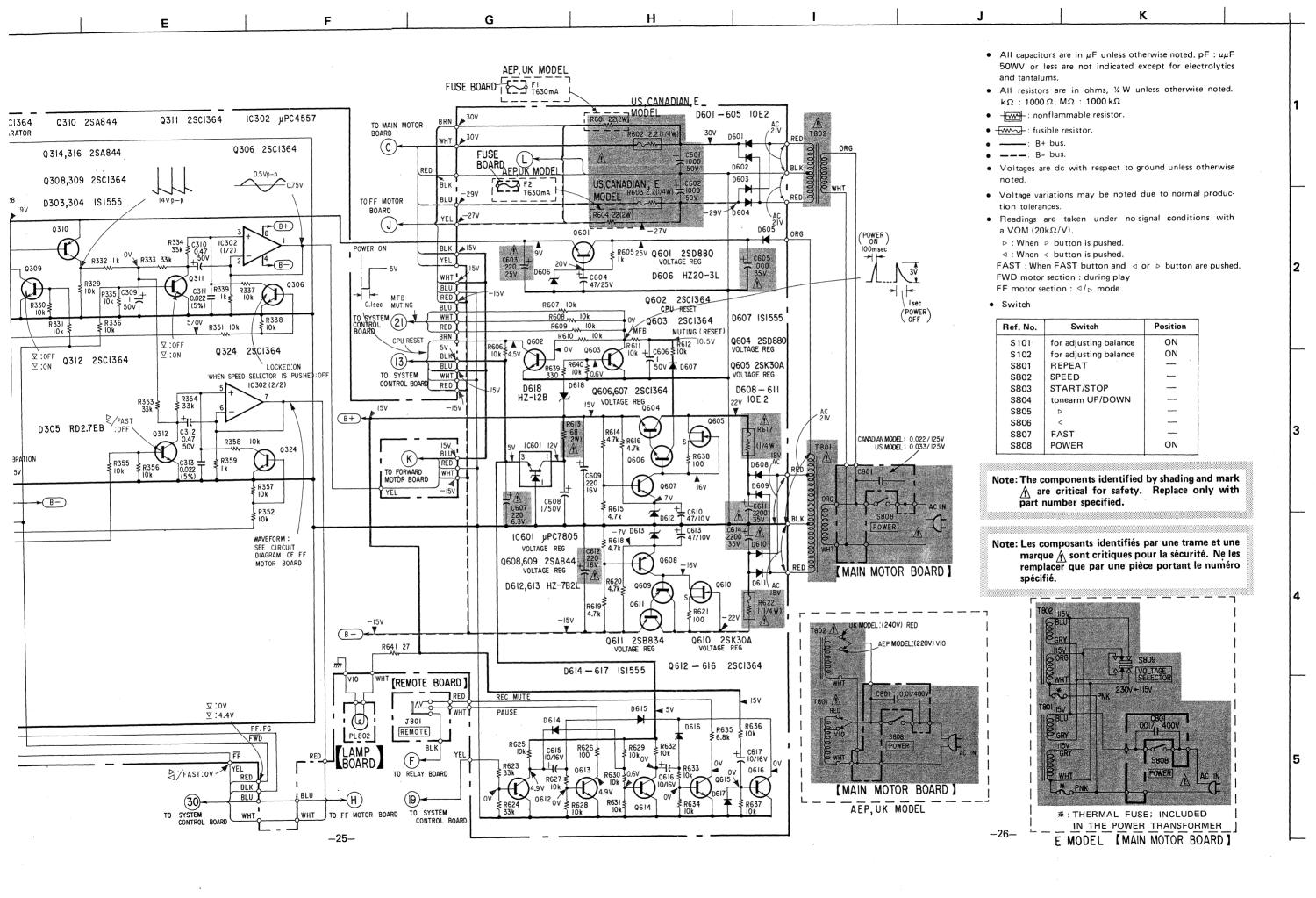


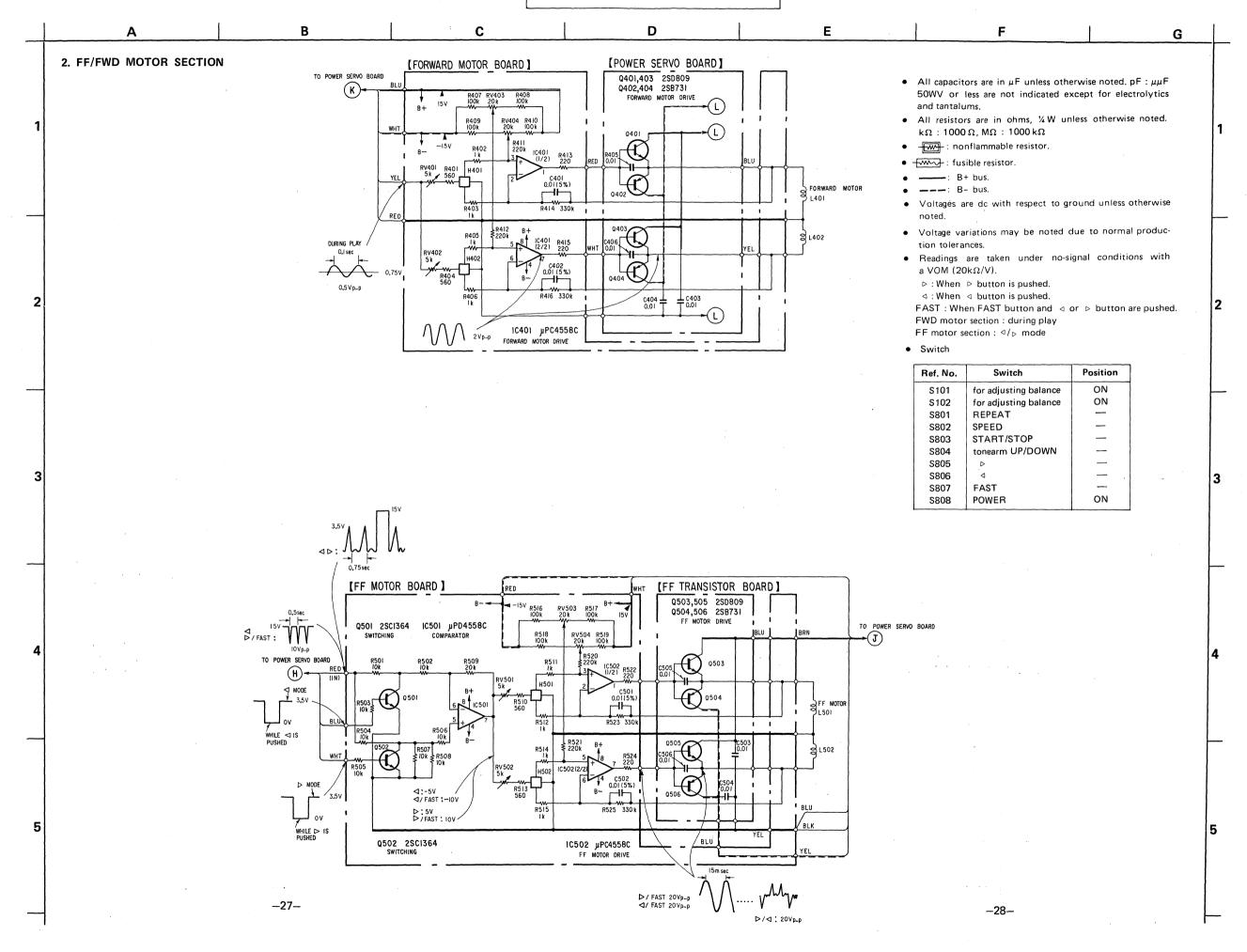


However the start and repeat buttons are always monitored, and repeat will operate even if pressed when D. P is passed, and after the turntable stops when end is detected, then restarted, the arm is stopped until the crystal lock lights up, then the operation is the same as for repeat.

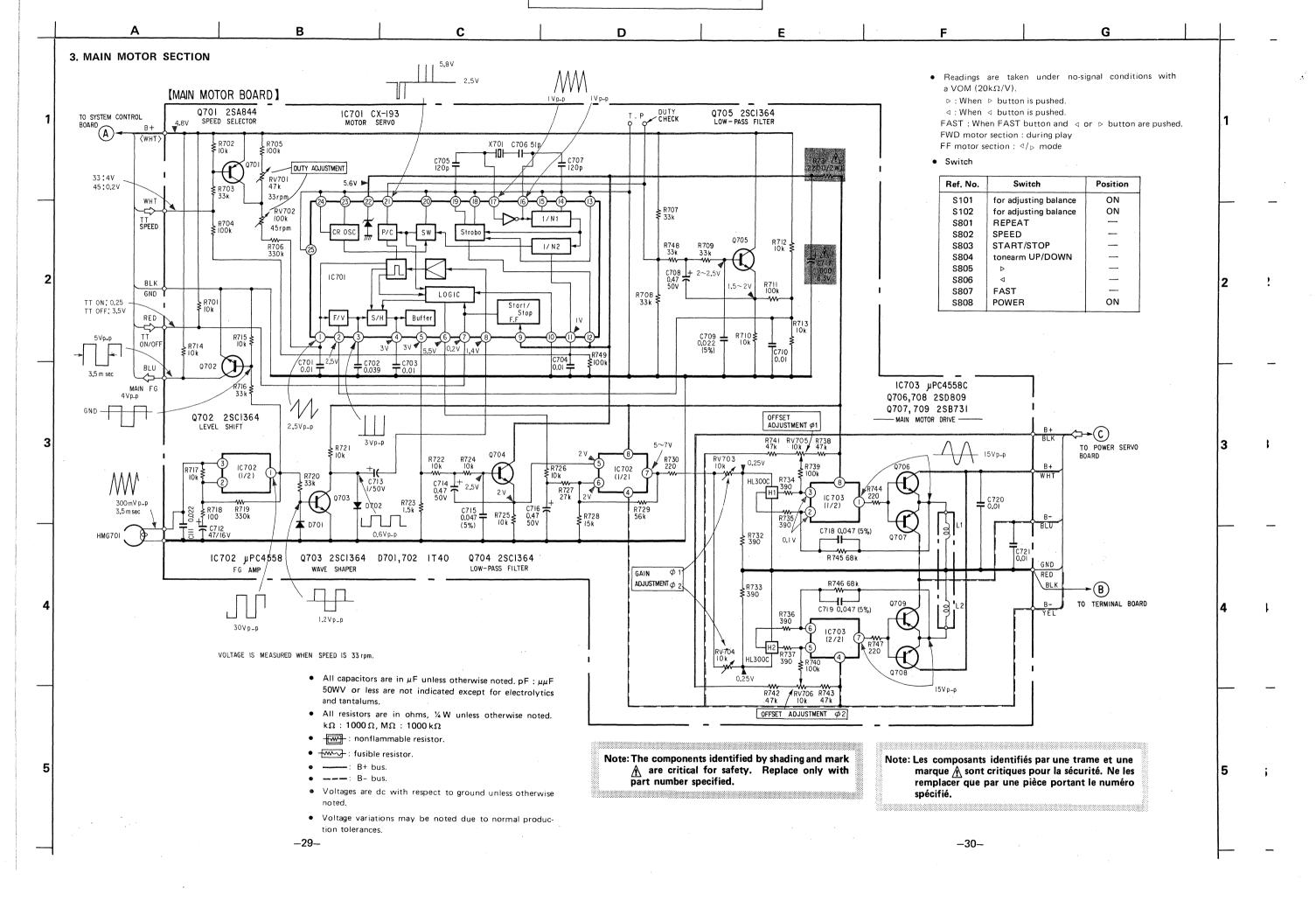


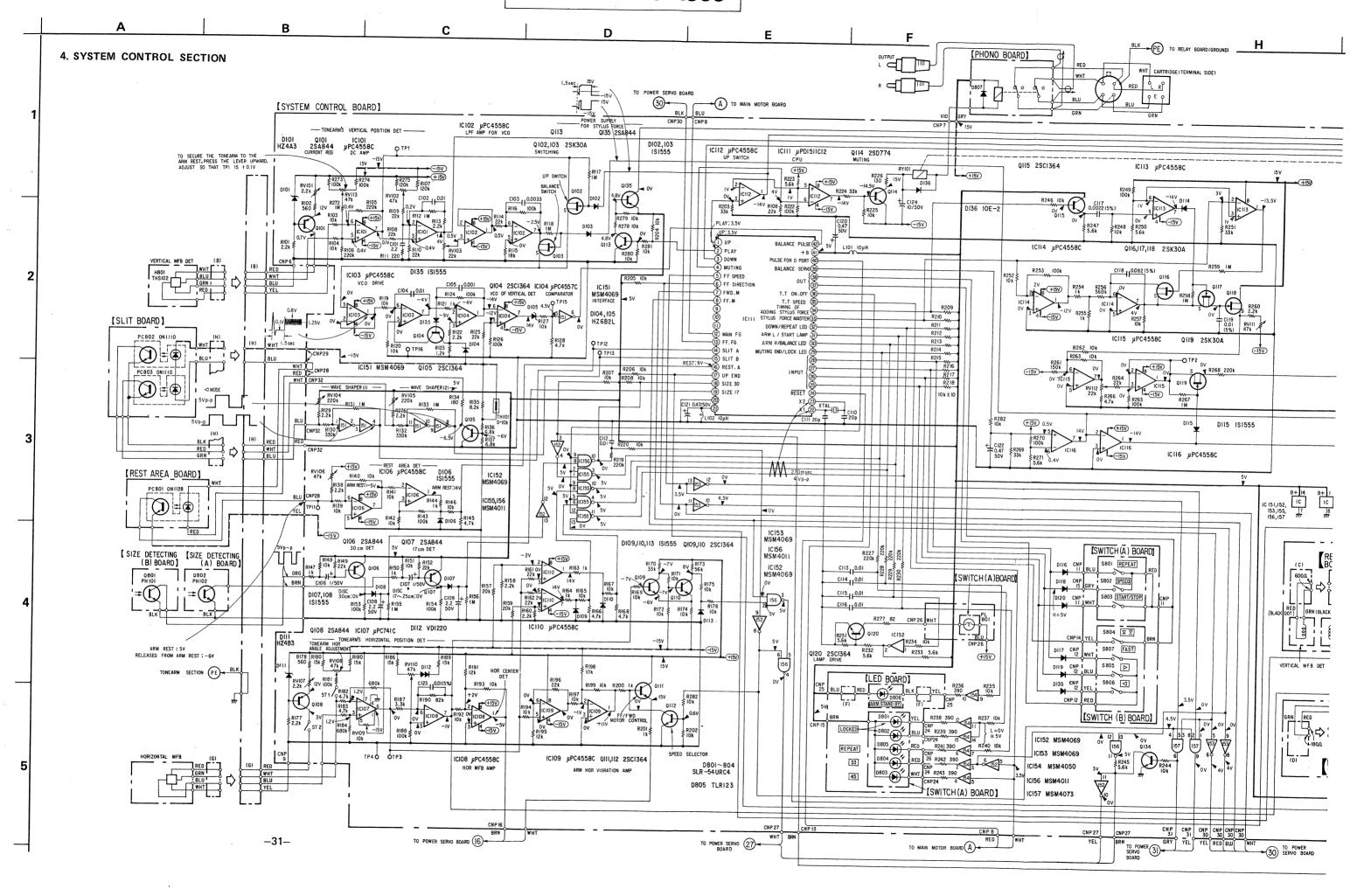




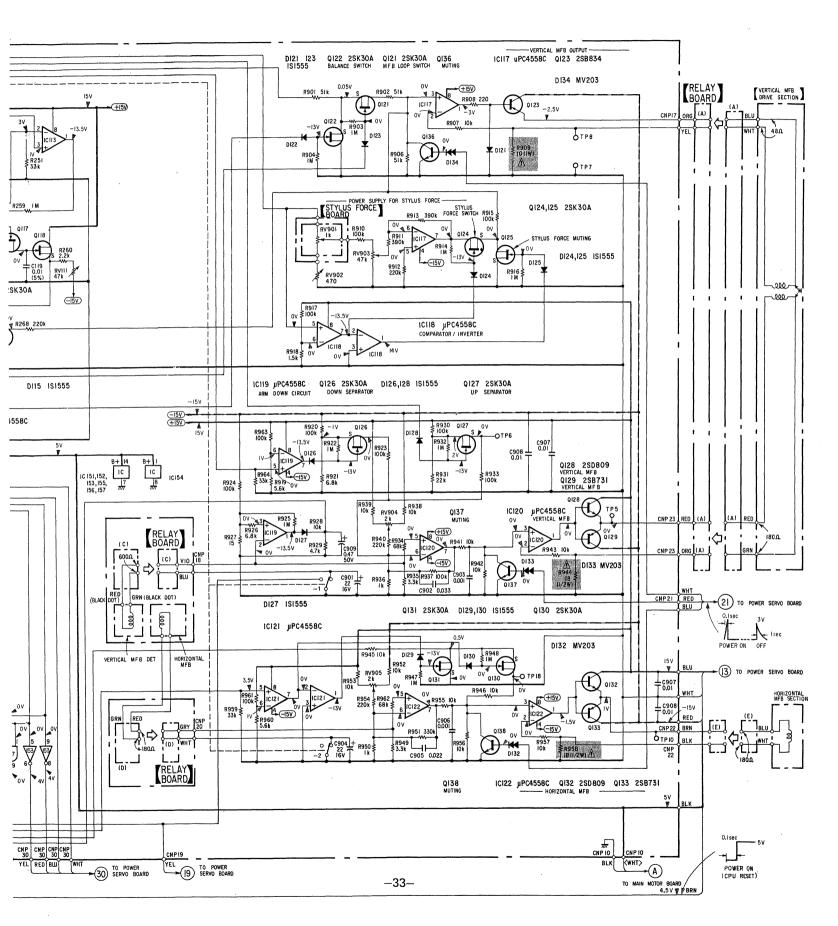


PS-X800 PS-X800









- All capacitors are in μ F unless otherwise noted. pF : $\mu\mu$ F 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in ohms, %W unless otherwise noted. $k\Omega$: 1000 Ω , $M\Omega$: 1000 $k\Omega$
- monflammable resistor.
- fusible resistor.
- ---: B+ bus.
- ---: B- bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Voltage variations may be noted due to normal production tolerances.
- Readings are taken under no-signal conditions with a VOM (20k Ω /V).
- ▷ : When ▷ button is pushed.
- □ : When □ button is pushed.

FAST: When FAST button and ⟨⟨ or ⟩⟩ button are pushed. FWD motor section: during play

FF motor section : ⊲/⊳ mode

Switch

Ref. No.	Switch	Position
S101	for adjusting balance	ON
S102	for adjusting balance	ON
S801	REPEAT	
S802	SPEED	
S803	START/STOP	
S804	tonearm UP/DOWN	
S805	▷	
S806	◁	
S807	FAST	
8088	POWER	ON

Note: The components identified by shading and mark

A are critical for safety. Replace only with part number specified.

Note: Les composants identifiés par une trame et une marque A sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.